

Environmentally Sensitive Maintenance for Dirt, Gravel, and Low-Volume Roads



Stream Crossings

ESM Modules

Introduction

Orientation

Low Volume Roads

ESMP Intro

Off ROW

Geosynthetics

Road Base

Entrenched Roads

Road Banks

Stream Crossings

Stream Stabilization

Surface Maintenance

Ditches

Ditch Outlets

Infiltration

DSA

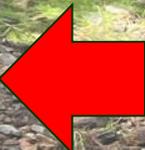
Road/Stream Crossings

Overview of Streams

Problems with Traditional Crossings

A Better Approach

Program Considerations



This section deals with STREAMS, not drainage.

Drainage Culvert

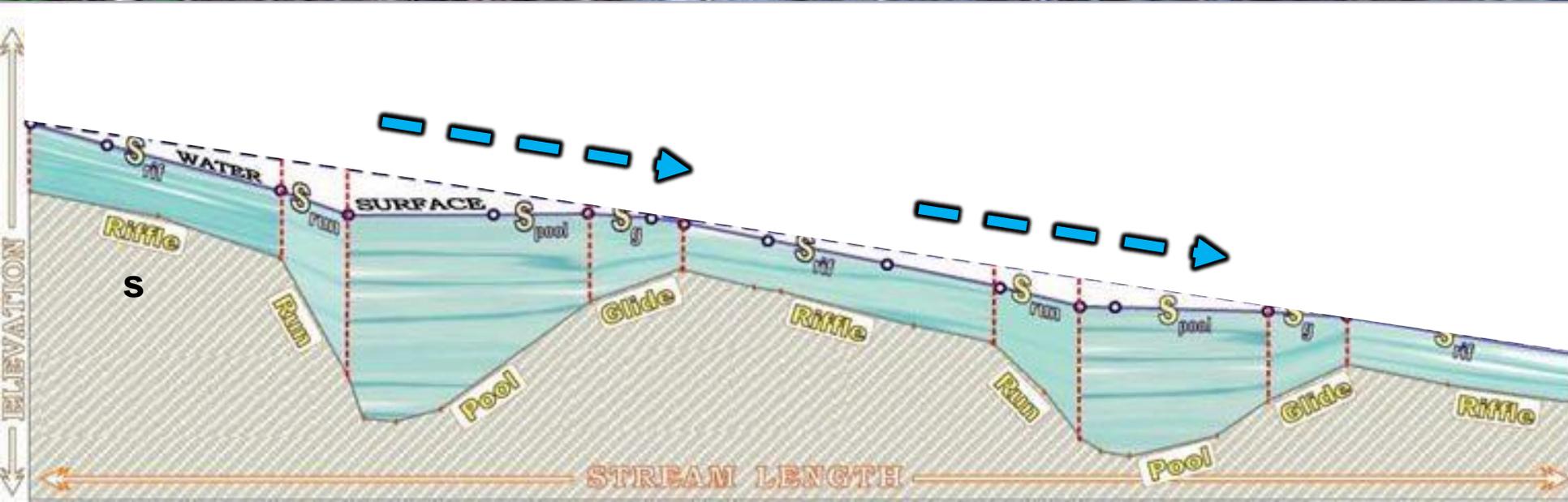


Stream Crossing

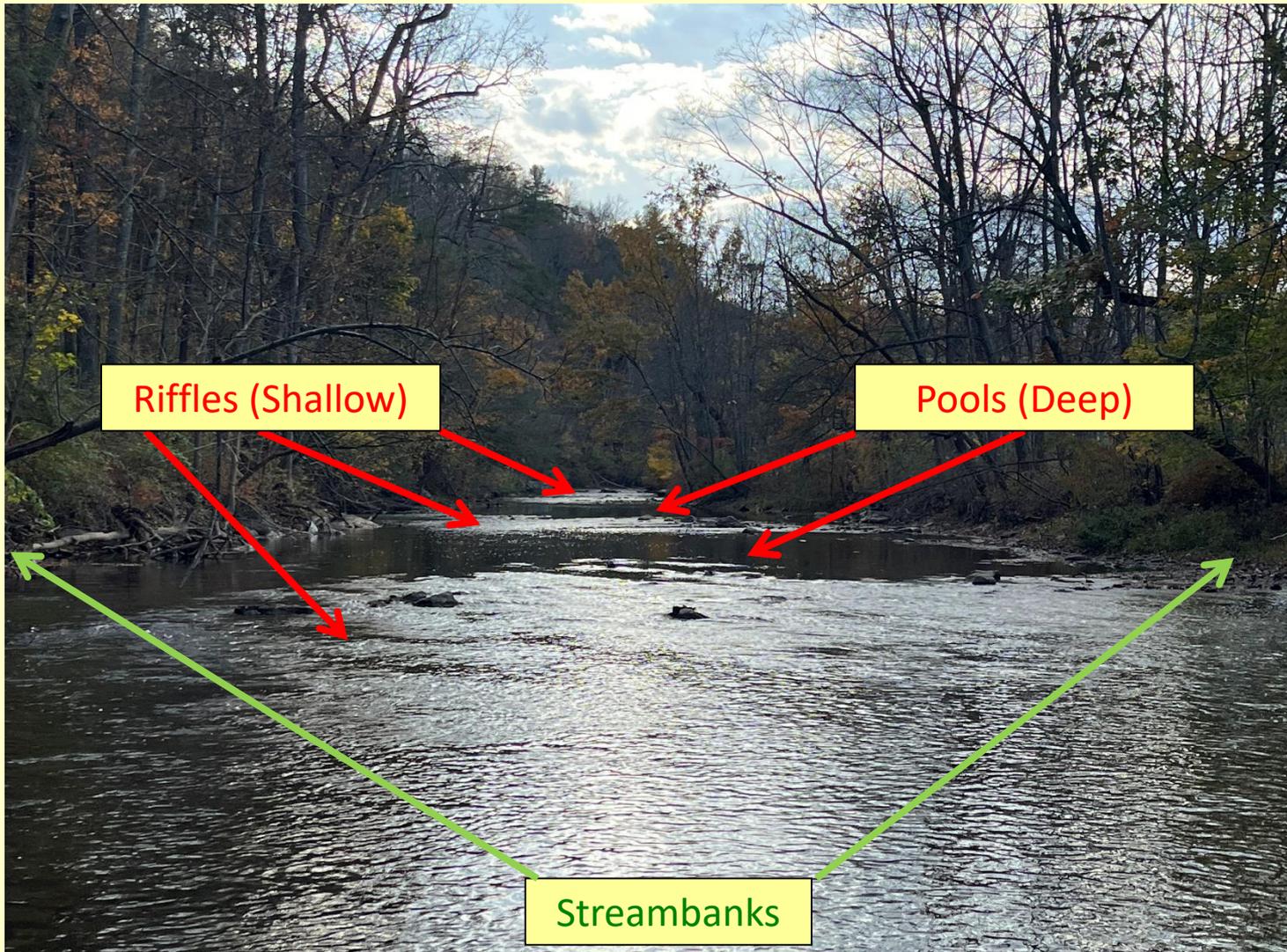


The difference is important...
(different practices, different rules)

Streams have defined BED and BANK features



Streams have defined **BED** and **BANK** features
And can be **ANY SIZE**



Streams have defined **BED** and **BANK** features
And can even be **DRY**



Streams move more than just water!

- *Sediment (gravel, cobble, etc.)*
- *Debris (wood, etc.)*



Any sediment/debris that gets into this channel eventually ends up in a larger stream!

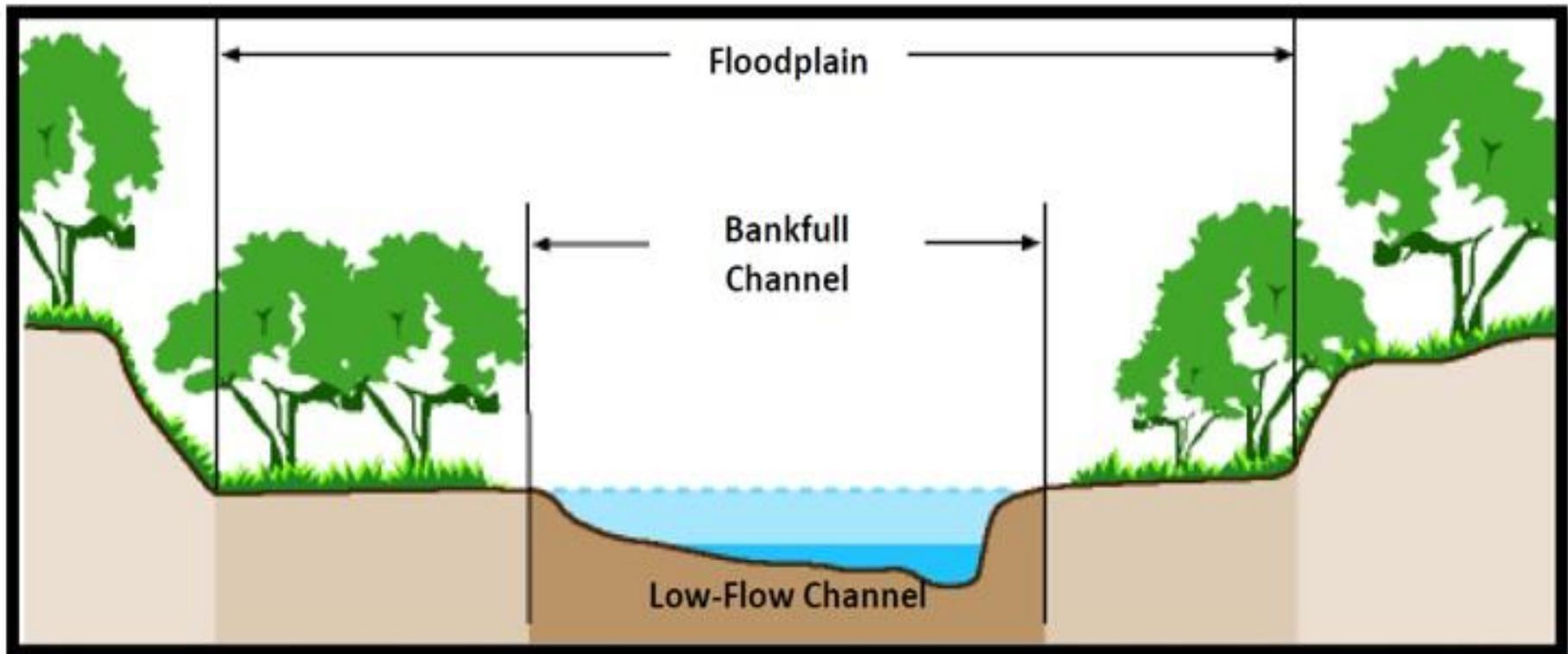




The **SHAPE** of the stream determines how effectively it moves this material.

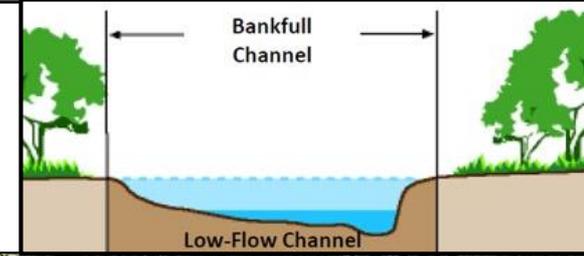
Channel Shape:

- **Bankfull Width:** Width of stream channel just before water reaches its floodplain
- This level of flow defines common stream features (shape, slope, streambed material)



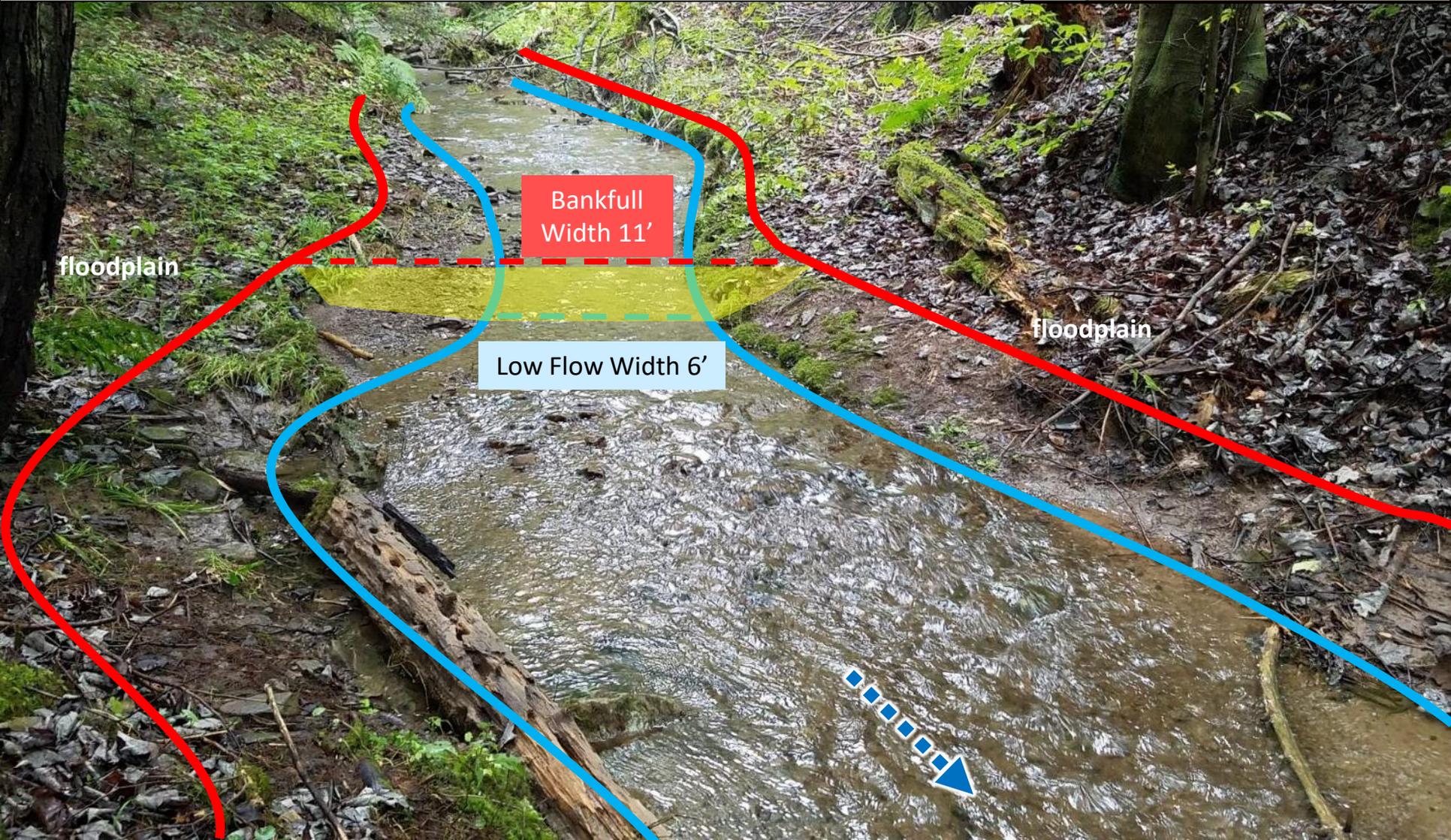
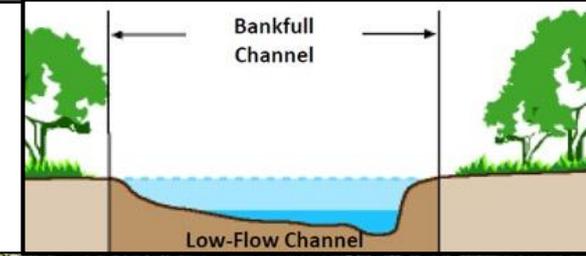
Bankfull Width:

- Width where flow accesses floodplain
- Usually associated with a ~1.5 year flood event



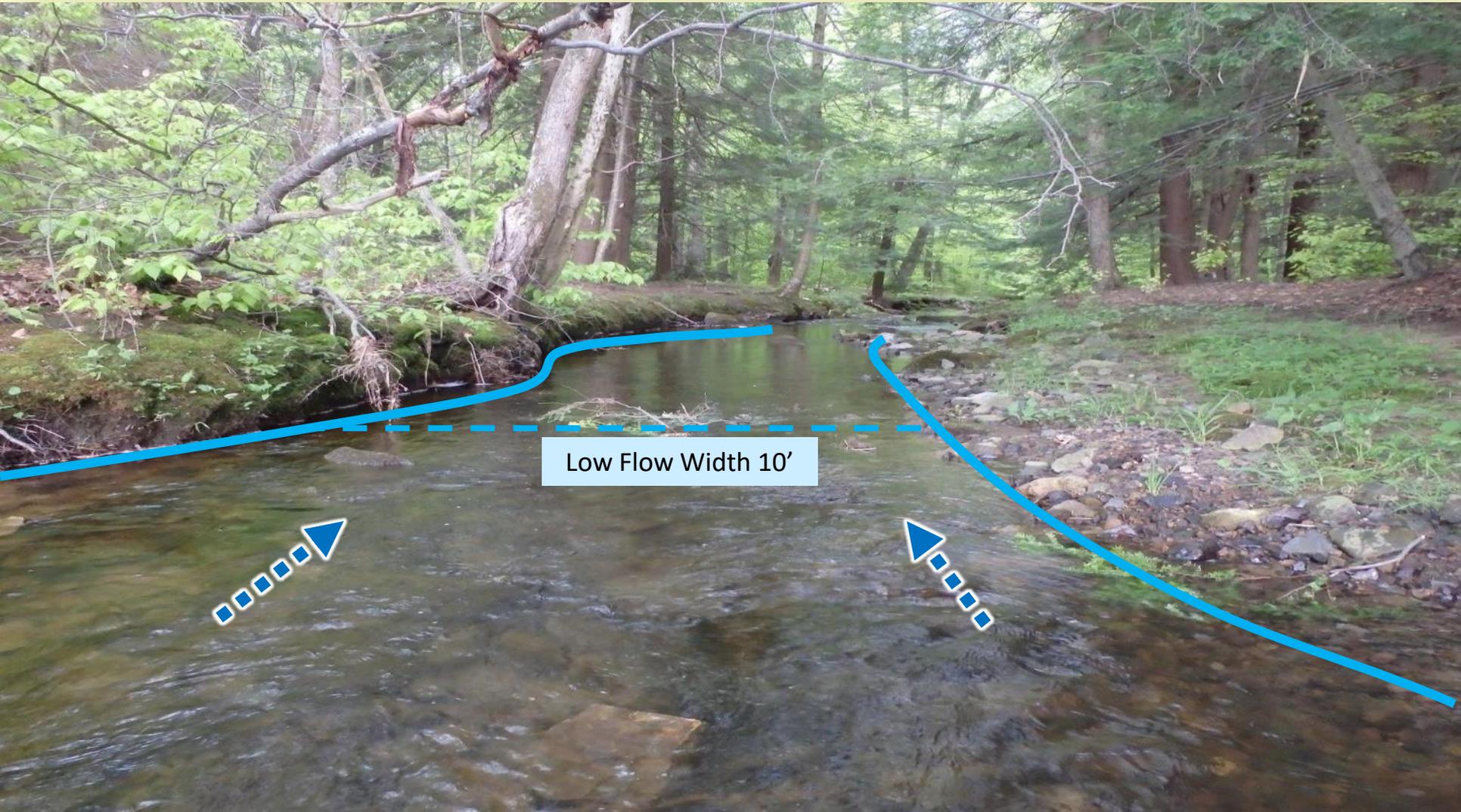
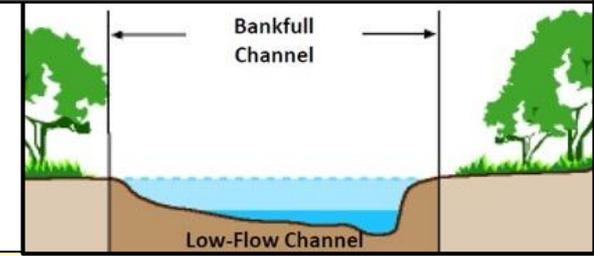
Bankfull Width:

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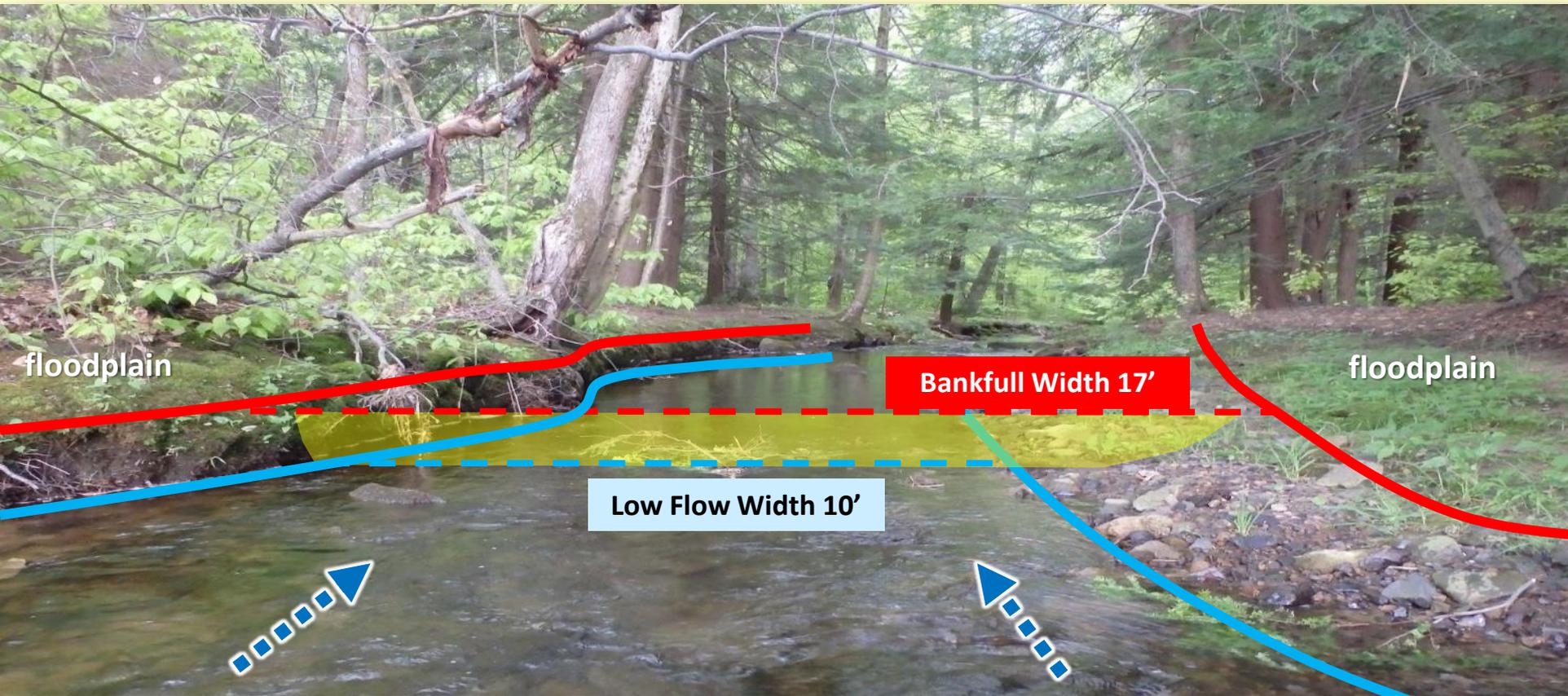
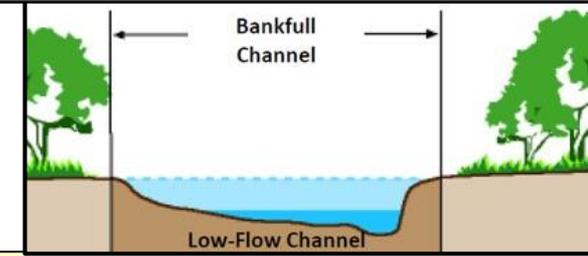
Bankfull Width:

- Width where flow access floodplain
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Bankfull Width:

- Width where flow access floodplain
- Usually associated with a ~1.5 year flood event



Bankfull width and the low-flow channel will become the “foundation” for how the stream would be built through a DGLVR funded replacement structure...

let's look at how that is applied...



Bankfull Width 13'

Low Flow Width 7'

bank margins

floodp

Road/Stream Crossings

Overview of Streams

 **Problems with Traditional Crossings** 

A Better Approach

Program Considerations

Problems with Traditional Stream Crossings

- Undersized structures
- Poor structure alignment
- Multiple structures
- Road profile at the crossing



7' pipe in 18' bankfull channel



Scour
Hole

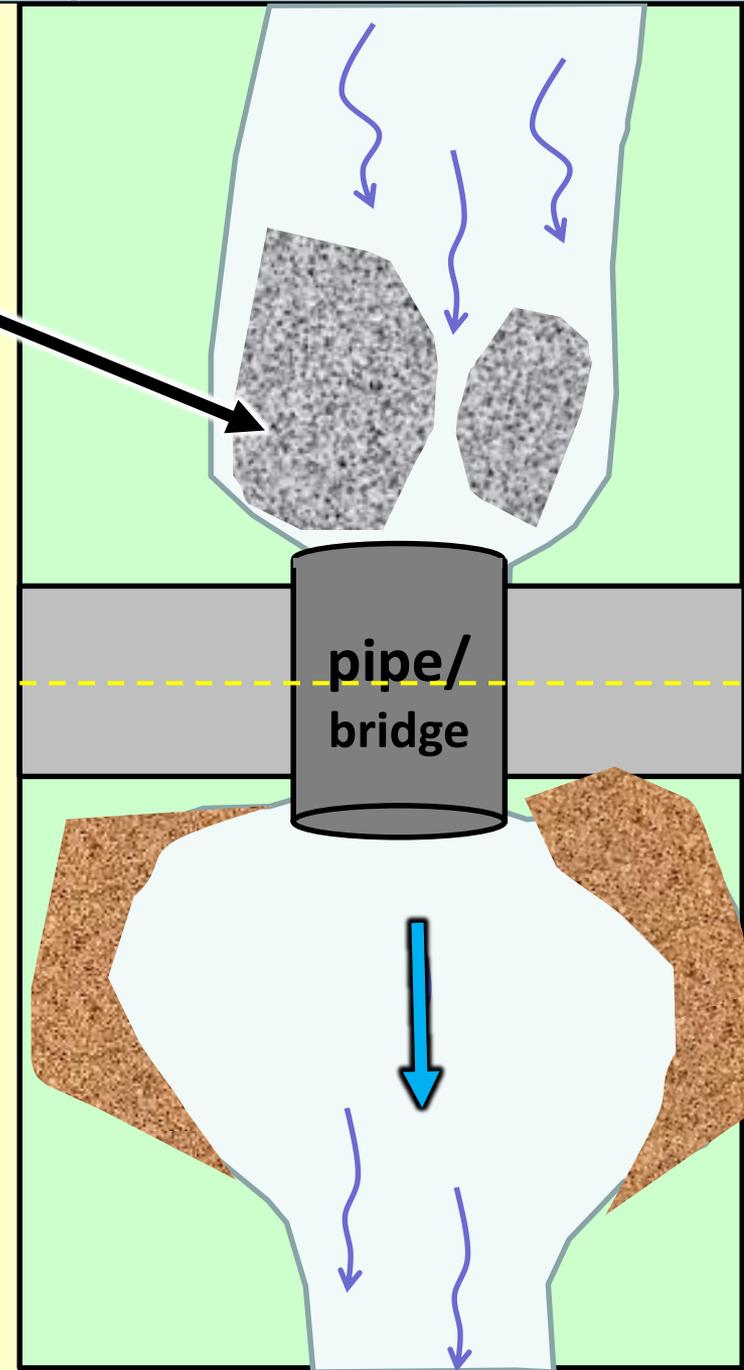
Bank and
Road Erosion

Undersized Pipes:

- Erosion of banks/road and sediment to stream
- Frequent maintenance and flooding
- Aquatic organism passage barrier

Upstream issues

- **Gravel bar formation**
 - Stream widens / meanders
 - Capacity reduced
 - Increased flooding / washouts
 - **More maintenance!**

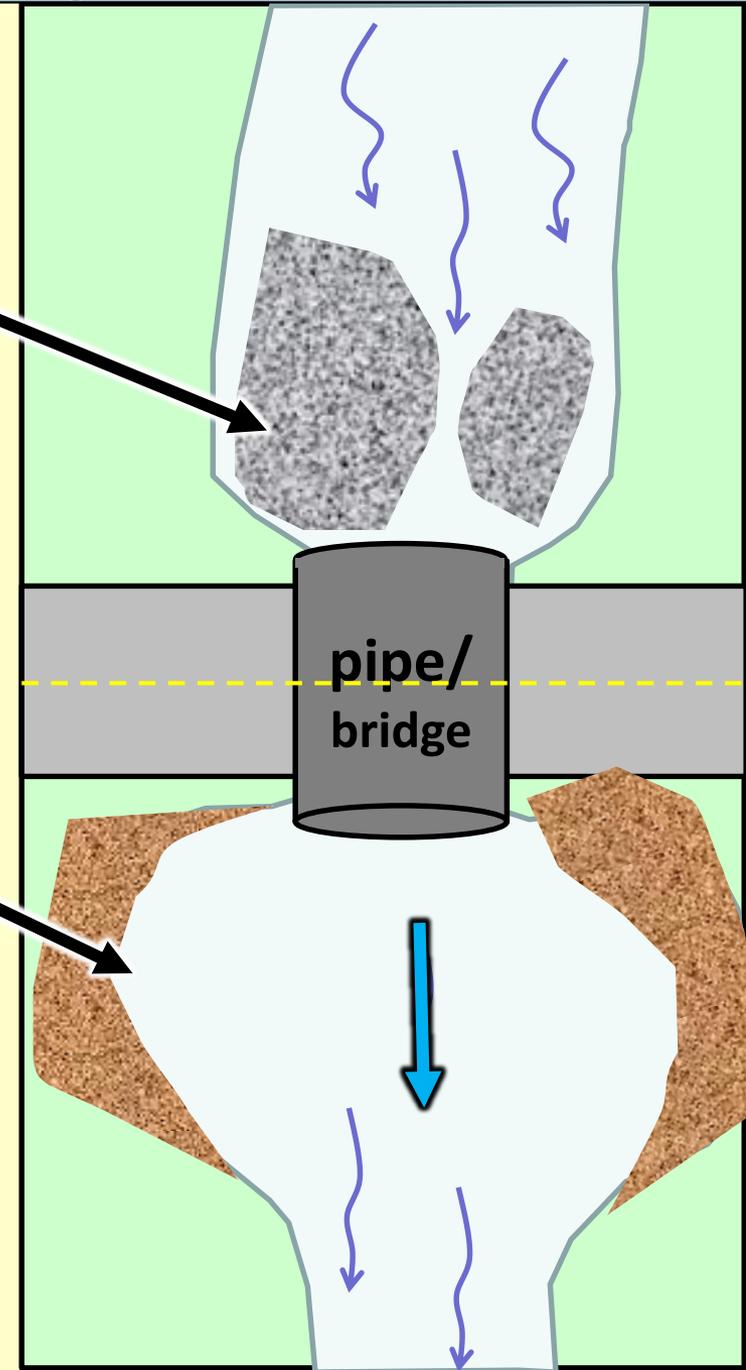


Upstream issues

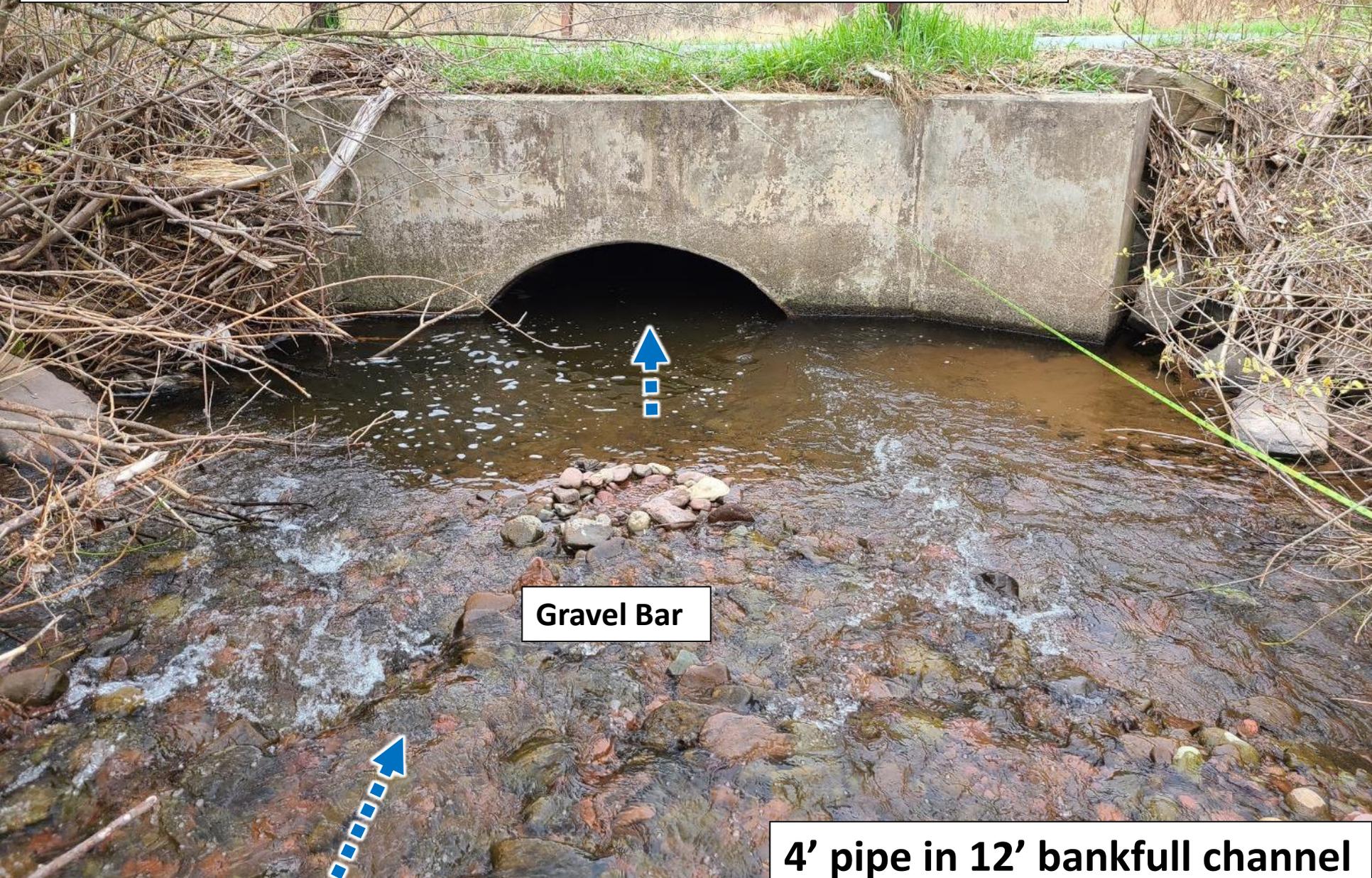
- **Gravel bar formation**
 - Stream widens / meanders
 - Capacity reduced
 - Increased flooding / washouts
 - **More maintenance!**

Downstream issues

- **Erosion of bed and banks** (Firehose effect)
 - Stream widens
 - Waterfall at outlet
 - Bank failure
 - Structure undermined
 - **LOTS of sediment made!**



Undersized Structures = Gravel Bars



Gravel Bar

4' pipe in 12' bankfull channel

Undersized Structures = Clogging

Debris Jam



5' pipe in 15' bankfull channel

Undersized Structures = Erosion + Aquatic Barrier



2' drop to water

4' pipe in 11' bankfull channel

Undersized Structures = Pipe Washout



3' pipe in 12' bankfull channel

Undersized Structures = Road Washout



5' pipe in 16' bankfull channel

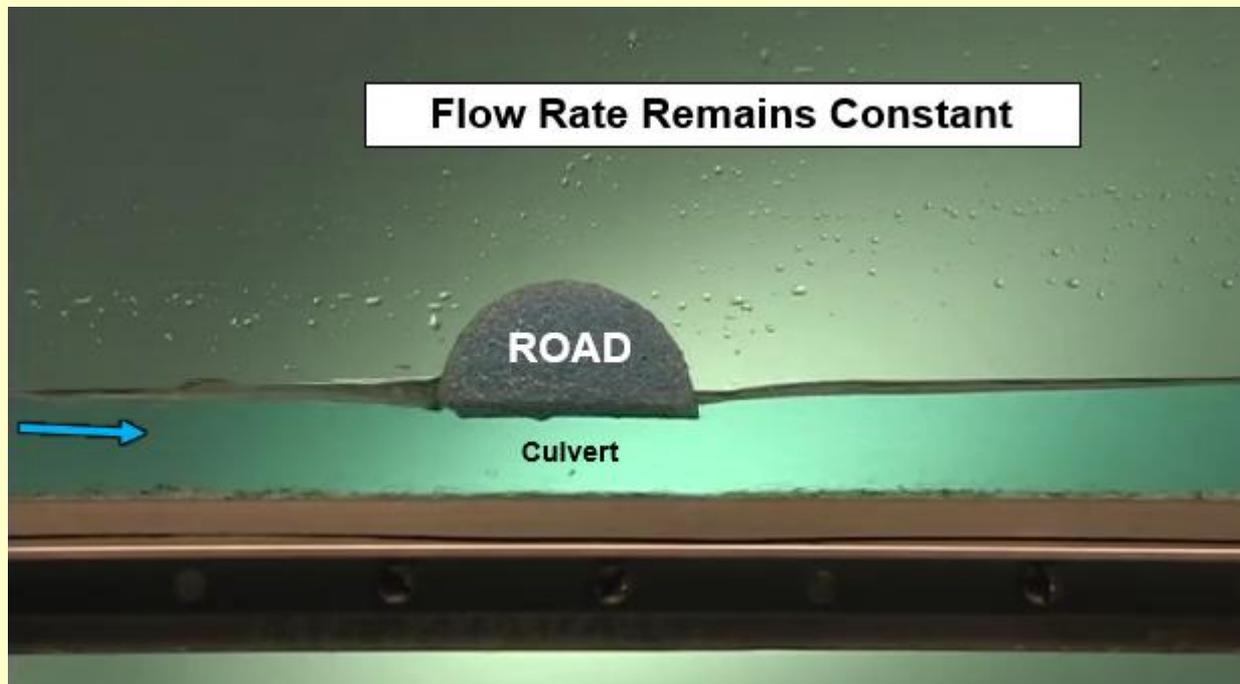
Undersized Structures = Road Washout



7' pipe in 18' bankfull channel

VIDEO:

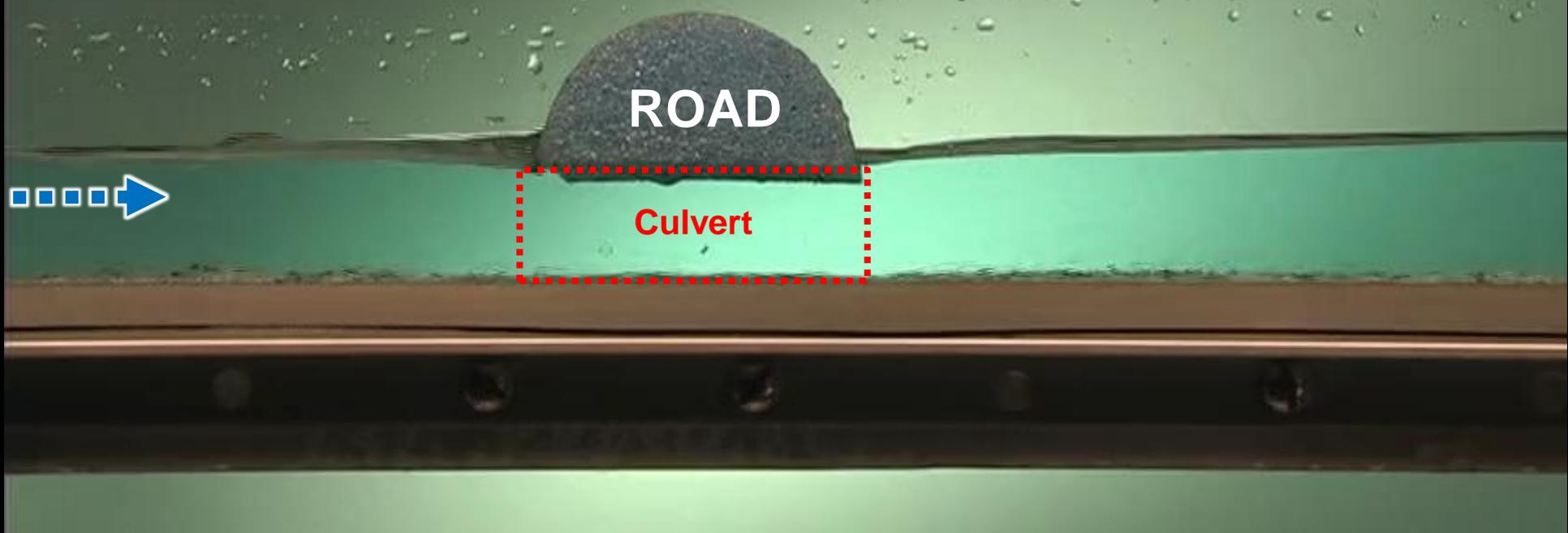
- Water flow volume remains constant
- Sand added to simulate sediment movement



MISSOURI
DEPARTMENT
OF NATURAL
RESOURCES

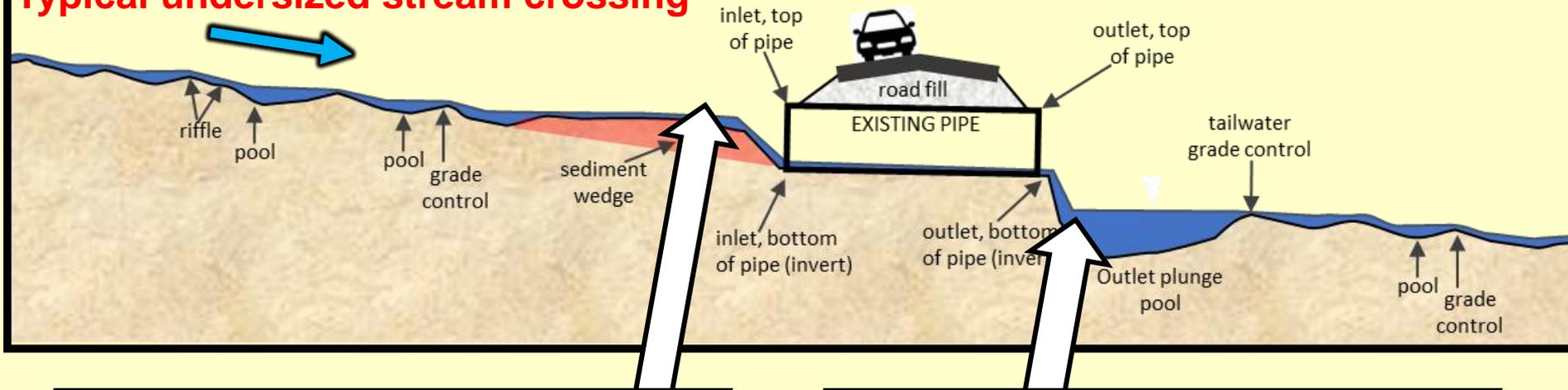


Flow Rate Remains Constant



Streams move more than water, they move streambed!

Typical undersized stream crossing

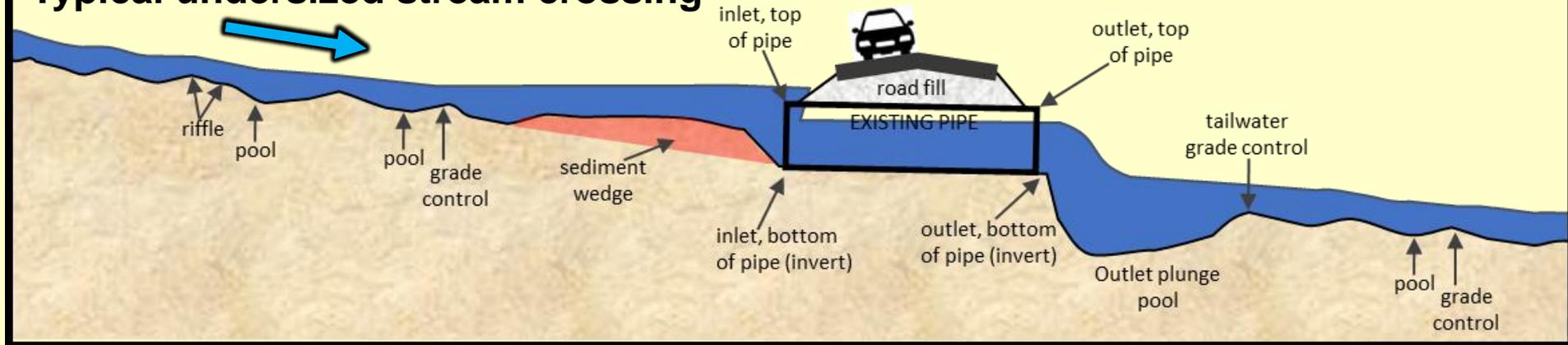


Trap sediment/debris upstream + Scour/undermine banks downstream

= Less capacity

= more flooding

Typical undersized stream crossing

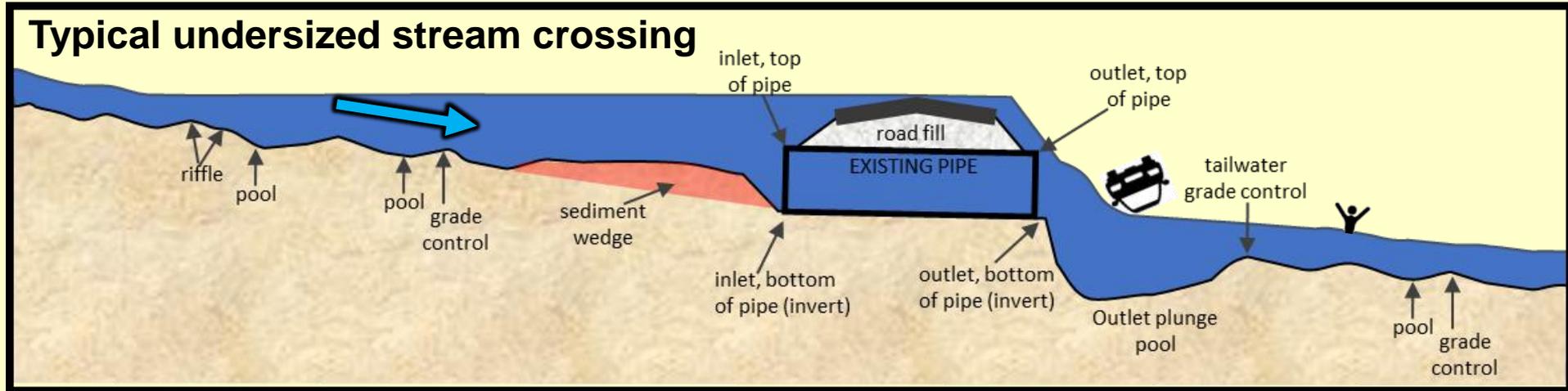


What happens during High flows?

~1-year storm



Typical undersized stream crossing



What happens during High flows?

~10-year storm



VIDEO:

- Sand Table
- Effect of undersized pipe



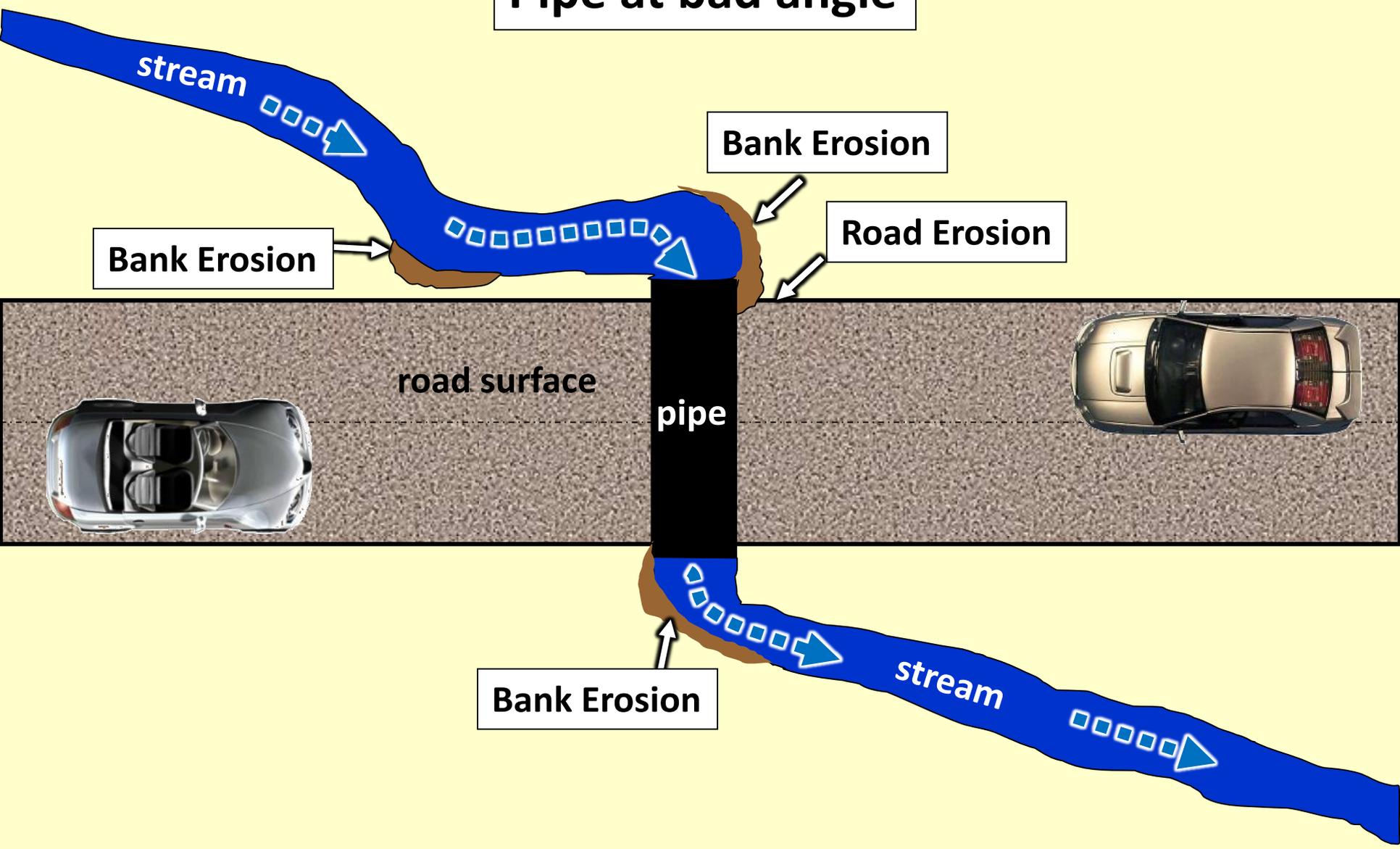
Sand Table Simulation – Undersized Structures

Problems with Traditional Stream Crossings

- Undersized structures
- Poor structure alignment
- Multiple structures
- Road profile at the crossing



Pipe at bad angle



Bank Erosion

Bank Erosion

Road Erosion

road surface

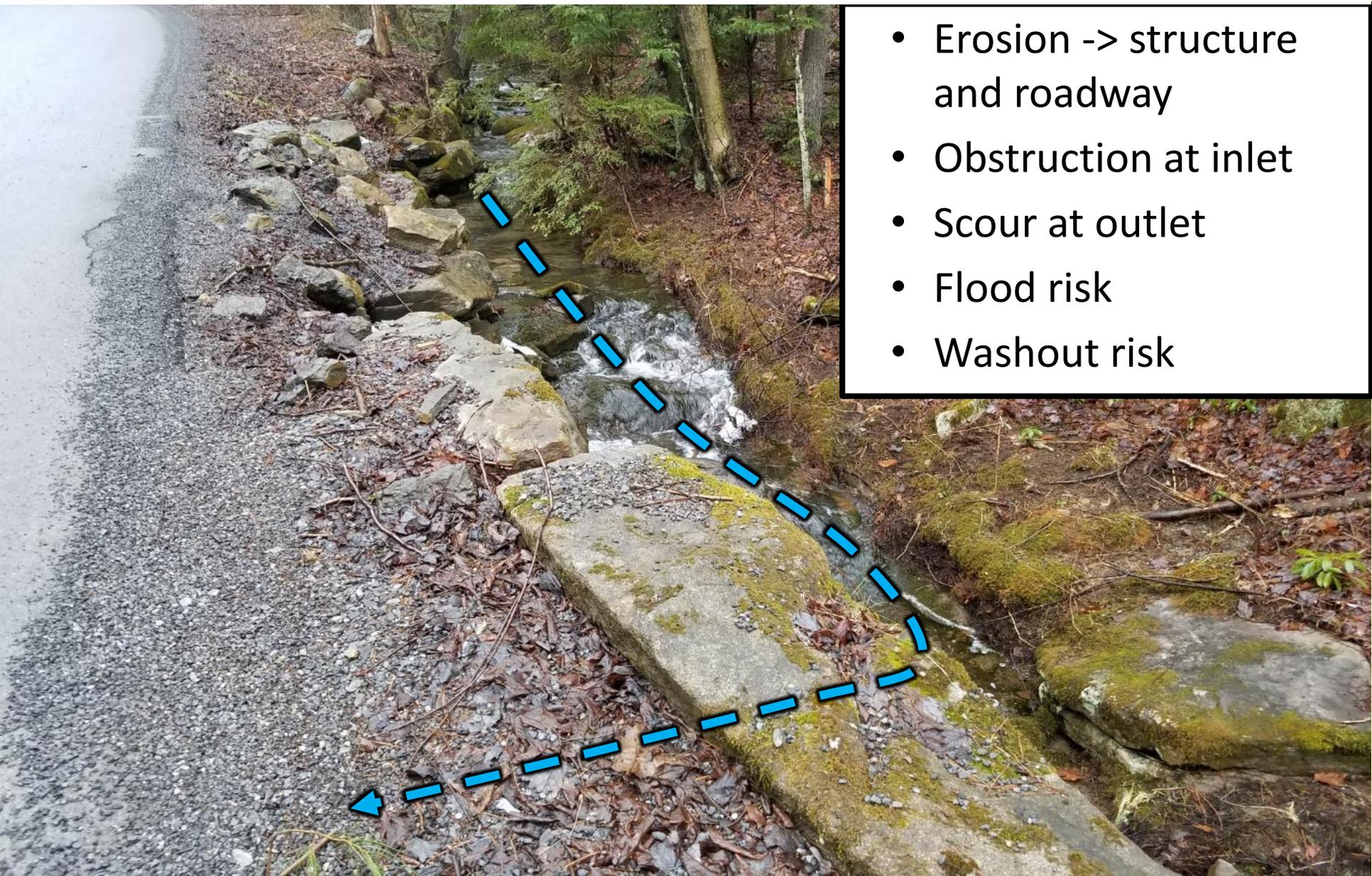
pipe

Bank Erosion

stream

stream

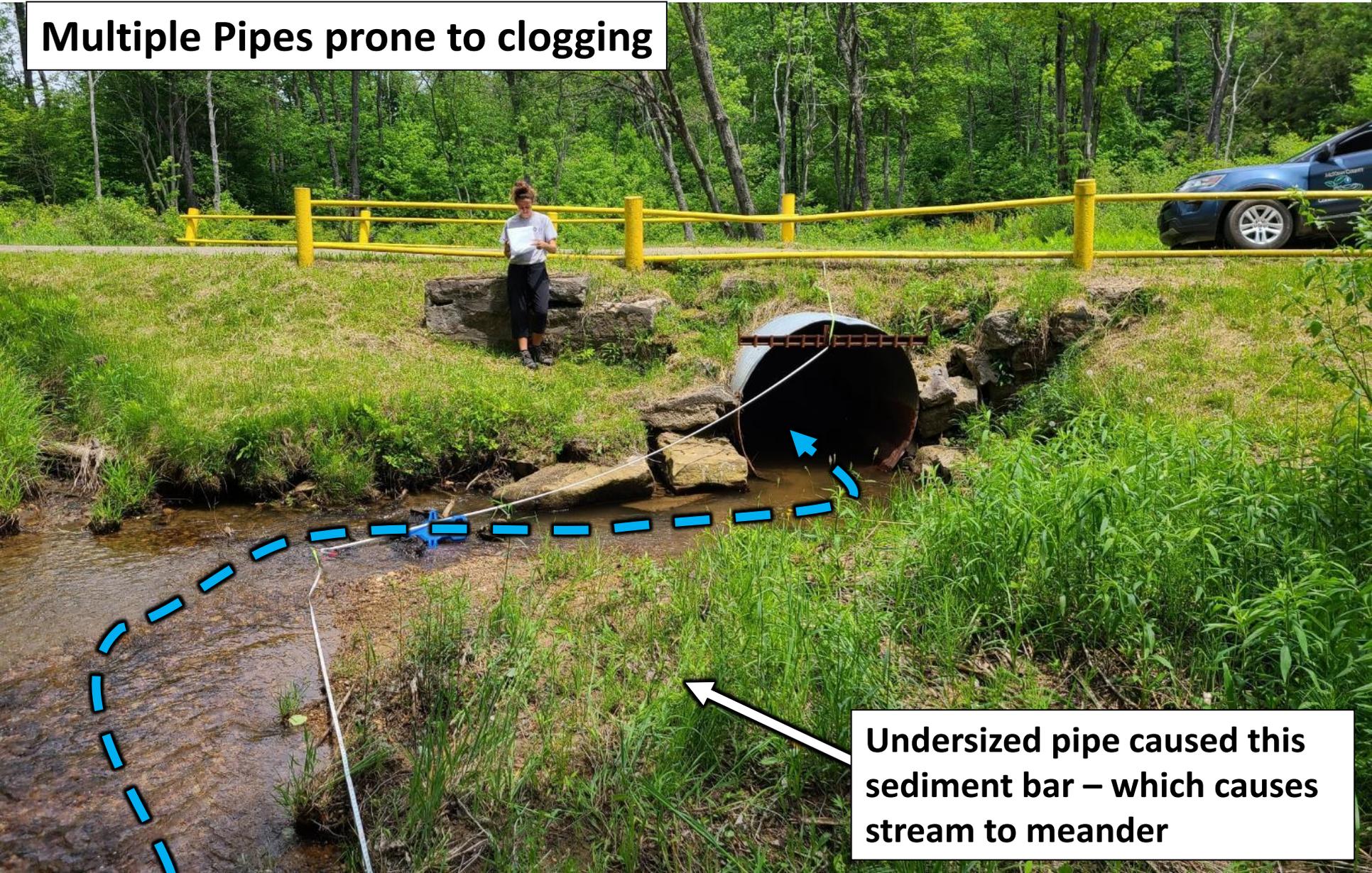
Poor alignment = Poor conveyance



- Erosion -> structure and roadway
- Obstruction at inlet
- Scour at outlet
- Flood risk
- Washout risk

Big rocks can't fix the problem long-term...

Multiple Pipes prone to clogging

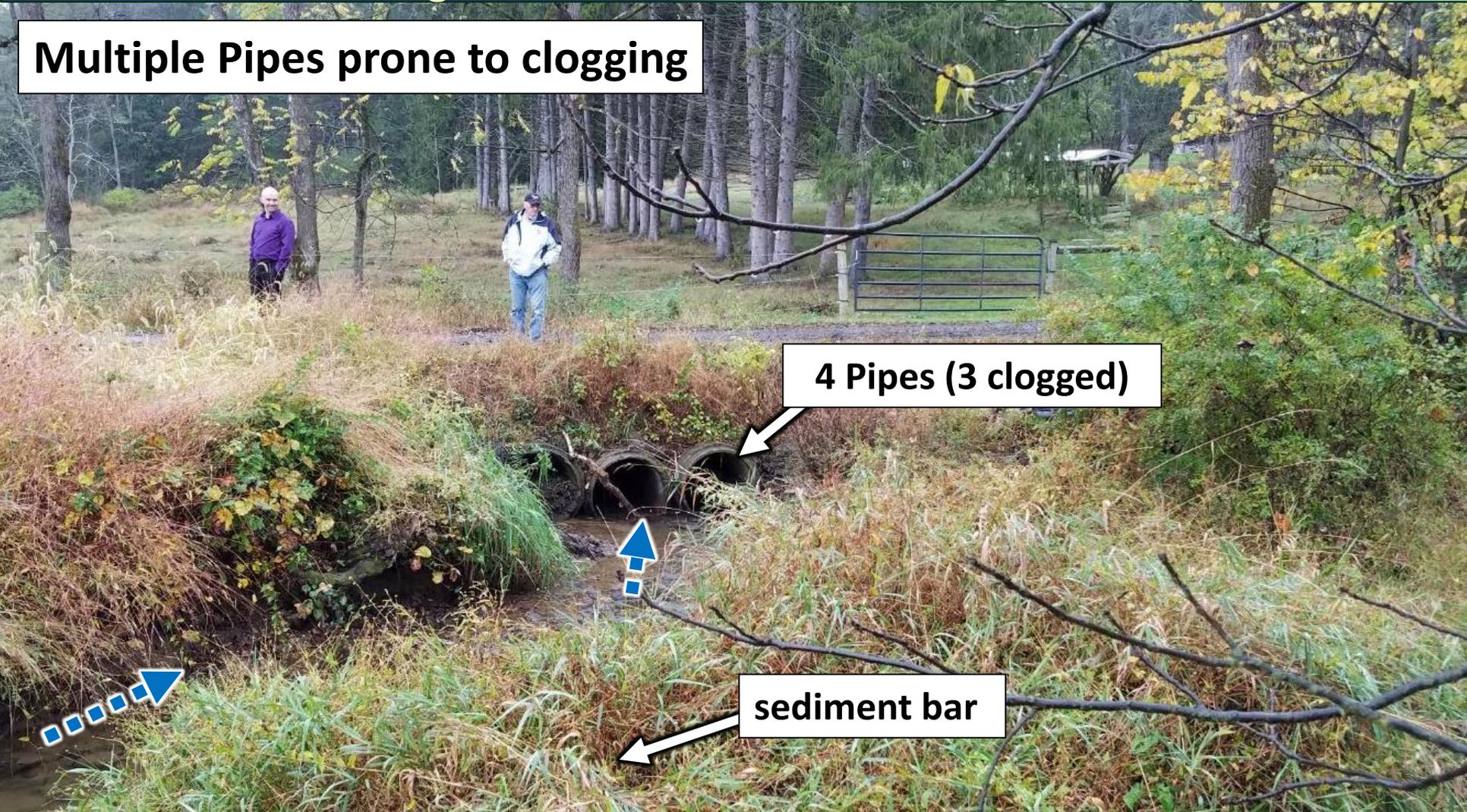


Undersized pipe caused this sediment bar – which causes stream to meander

Problems with Traditional Stream Crossings

- Undersized structures
- Poor structure alignment
- **Multiple structures**
- Road profile at the crossing



Multiple Pipes prone to clogging

- Not enough conveyance
- **Sediment deposits upstream**
- Stream moves sideways => Erosion => Flooding

Multiple Pipes prone to clogging



Debris Jam



Three 7' pipes in a 27' bankfull channel.

**Adding a 5th pipe
doesn't fix the problem!**

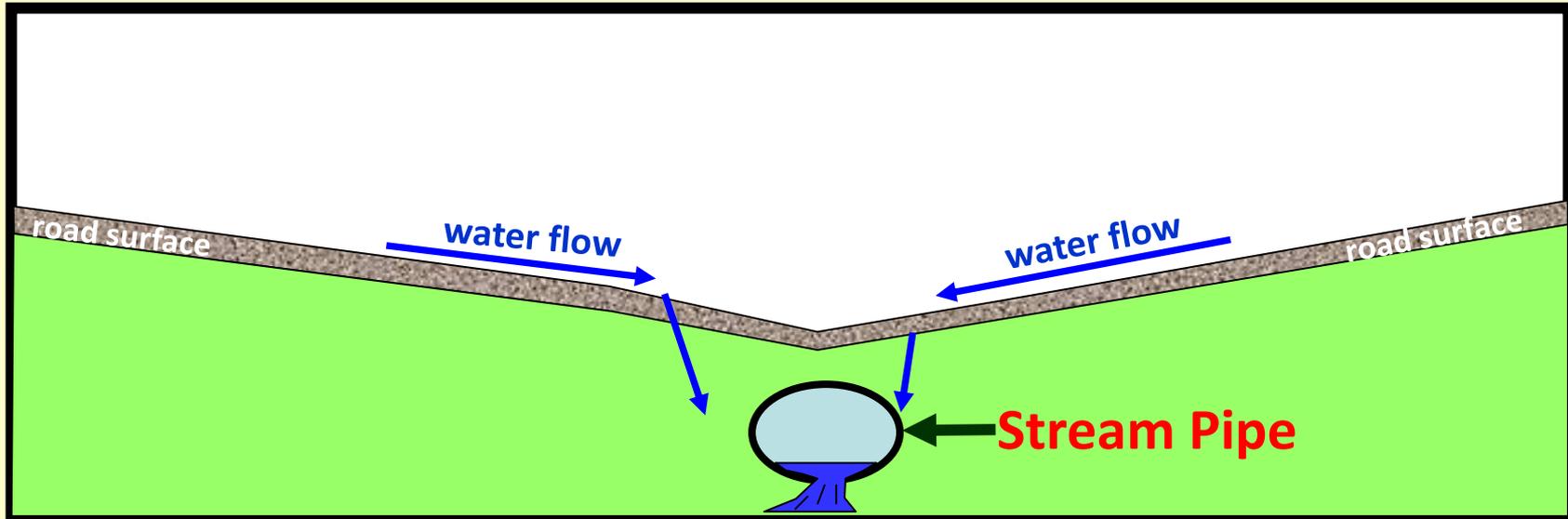


Problems with Traditional Stream Crossings

- Undersized structures
- Poor structure alignment
- Multiple structures
- Road profile at the crossing



Common Practices: The low point in the road is over the stream pipe.



Makes sense... Streams live in valleys

- Minimal road cover over pipe.
- Pipe is too small => disrupts stream shape
- Runoff from road concentrates at the crossing

Common Practices: Bridge deck or road surface at low point in road.



- Road debris washes onto bridge deck.
- **Flat bridge decks can't drain water.**

THE BIG PICTURE...

Trying to save money on stream crossings results in:

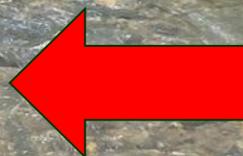
- Undersized pipes
- Poor pipe alignment
- Pipes too short
- Ends too close to the road
- Increased risk and maintenance
- Issues and headaches that cost you **time** and **money**

DGLVR Program provides funding and technical
support for **Better Stream Crossings**

Road/Stream Crossings

Overview of Streams

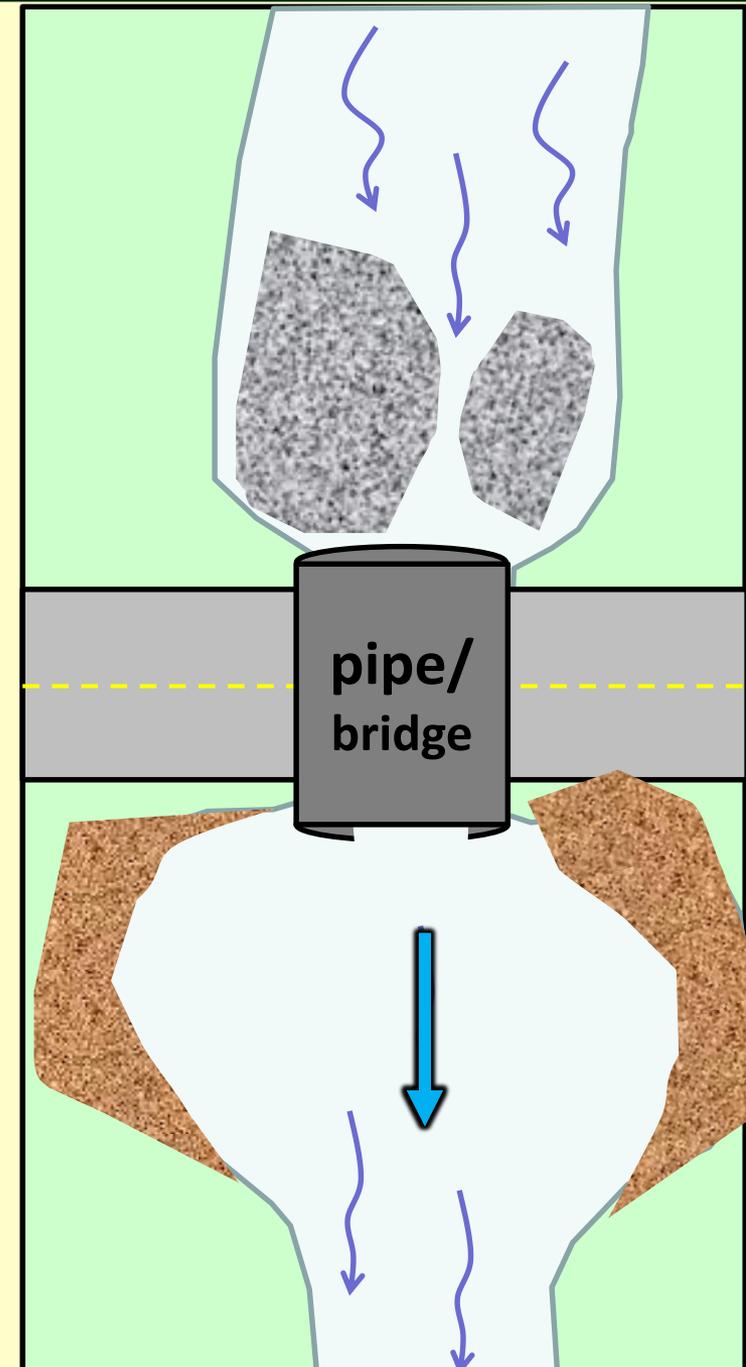
Problems with Traditional Crossings

 **A Better Approach** 

Program Considerations

Remember undersized pipe issues

- Gravel bar formation upstream
- Erosion downstream



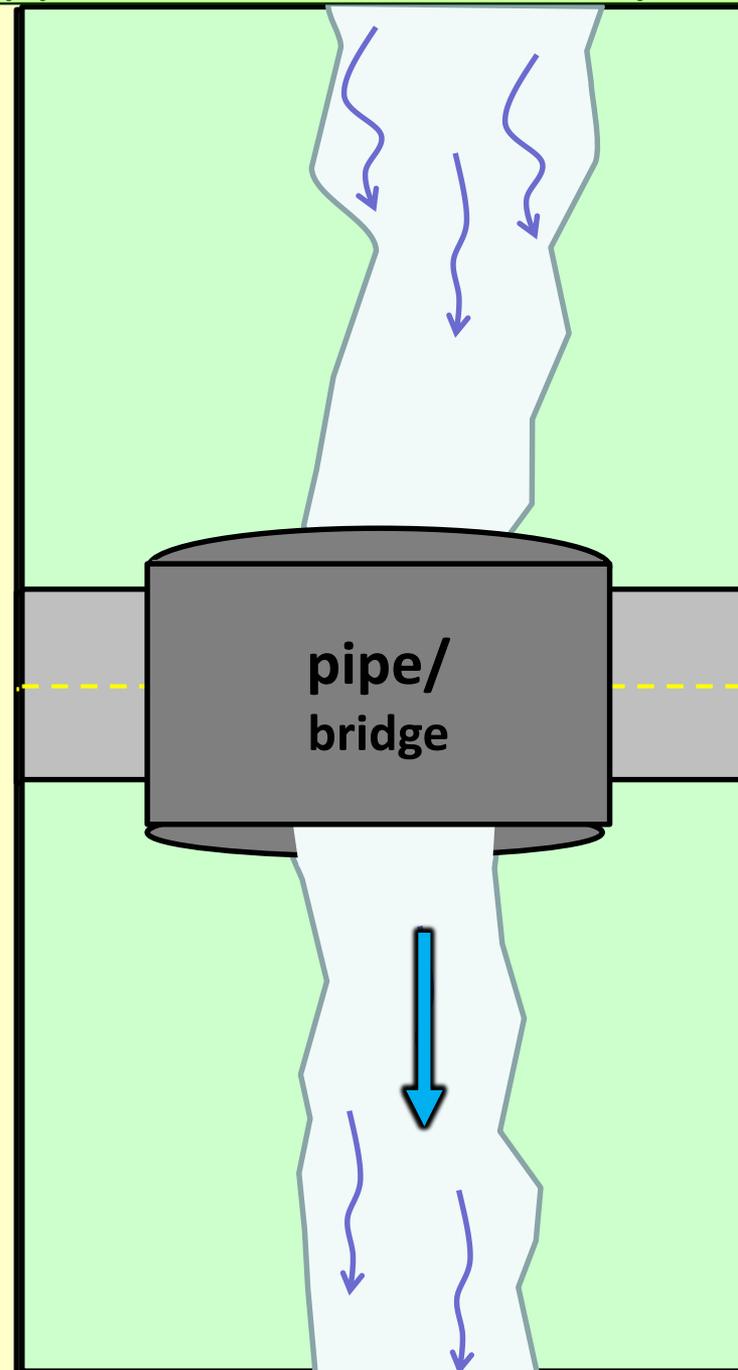
Remember undersized pipe issues

- Gravel bar formation upstream
- Erosion downstream

A New Approach...

“Build the stream like the road isn’t even there”

Requires larger structure and additional considerations



A Better Approach:

“Build the stream like the road isn’t even there”

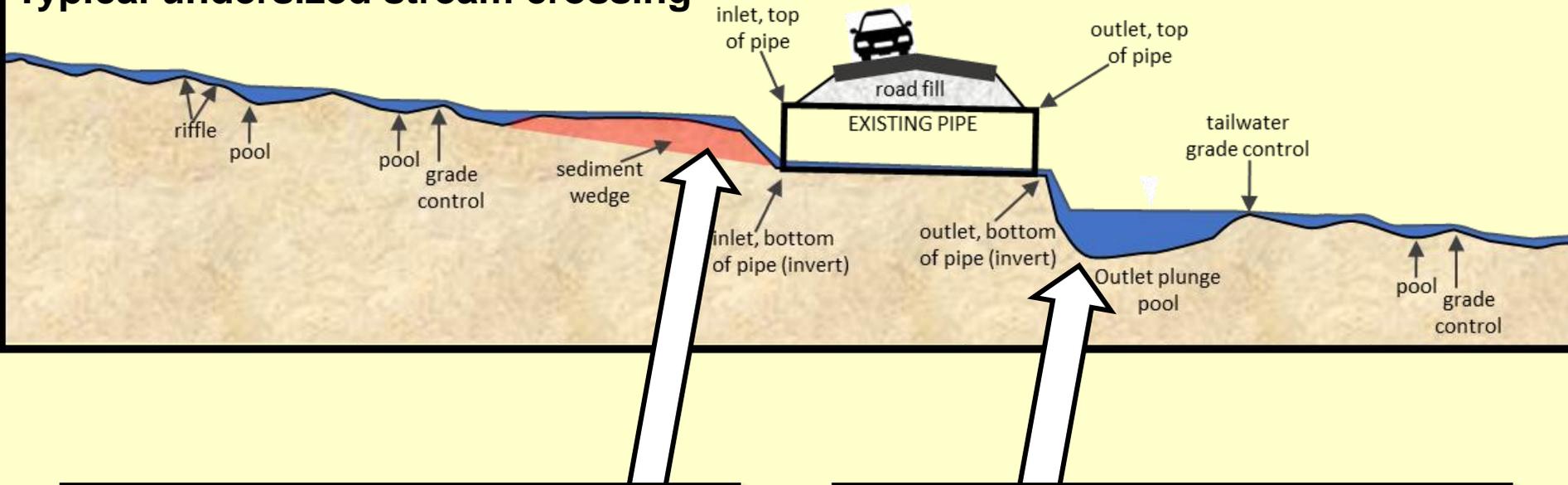
Better for **Environment**

- Less erosion
- Passage for aquatic life

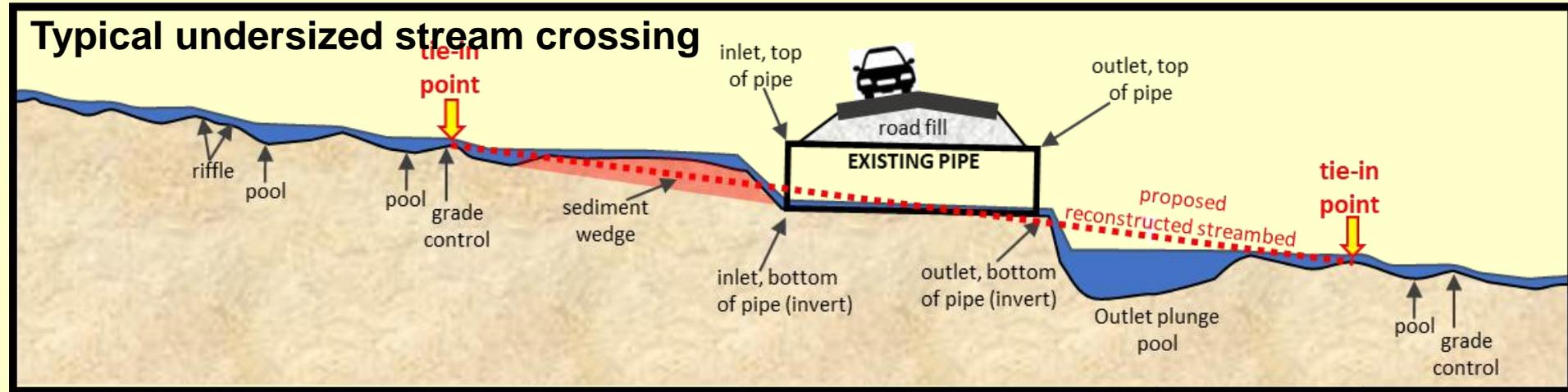
Better for **YOU**

- Less maintenance
- Less clogging and washout potential
- Longer structure life

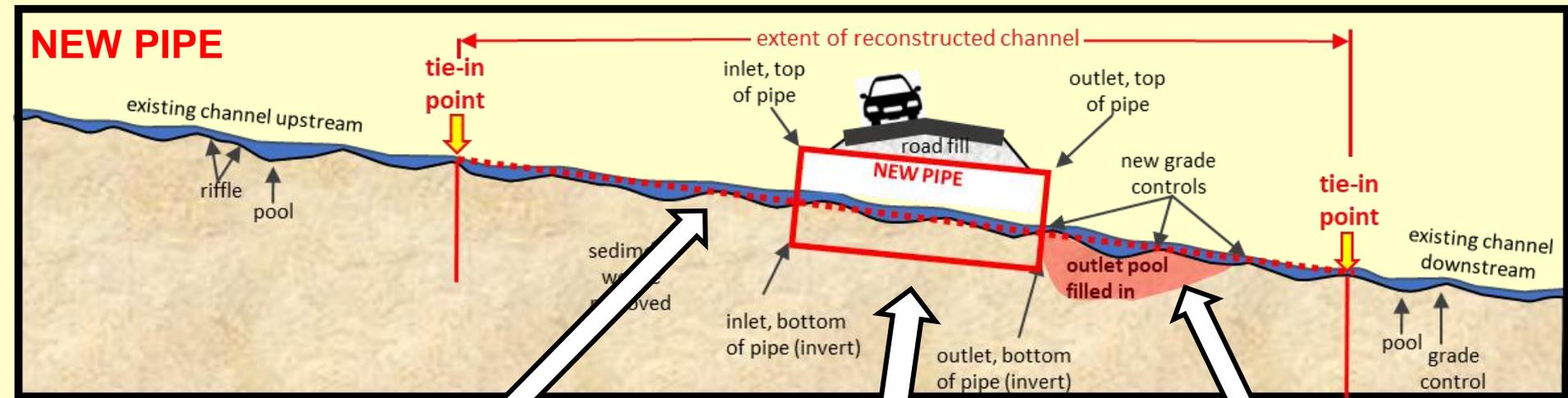
Typical undersized stream crossing



Typical undersized stream crossing



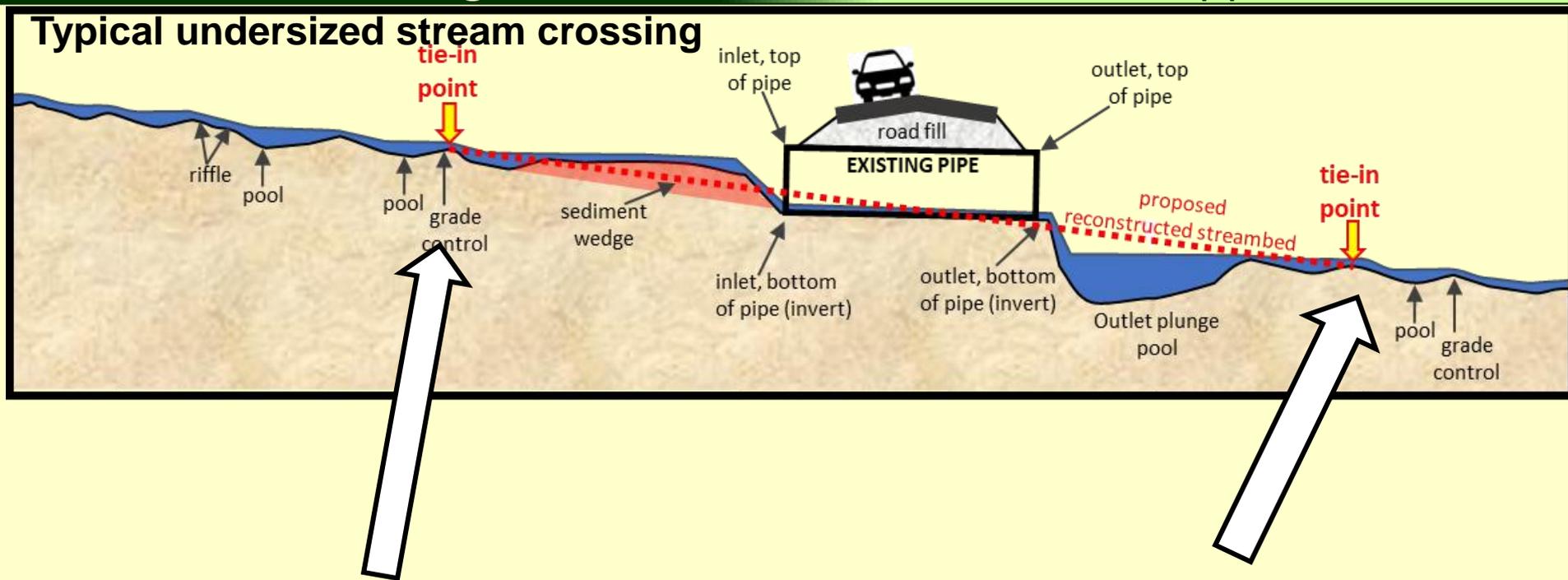
NEW PIPE



- Sediment wedge removed
- Streambed reconstructed

- Larger pipe installed
- Sufficient material in pipe

- Scour hole filled in
- Streambed/banks reconstructed

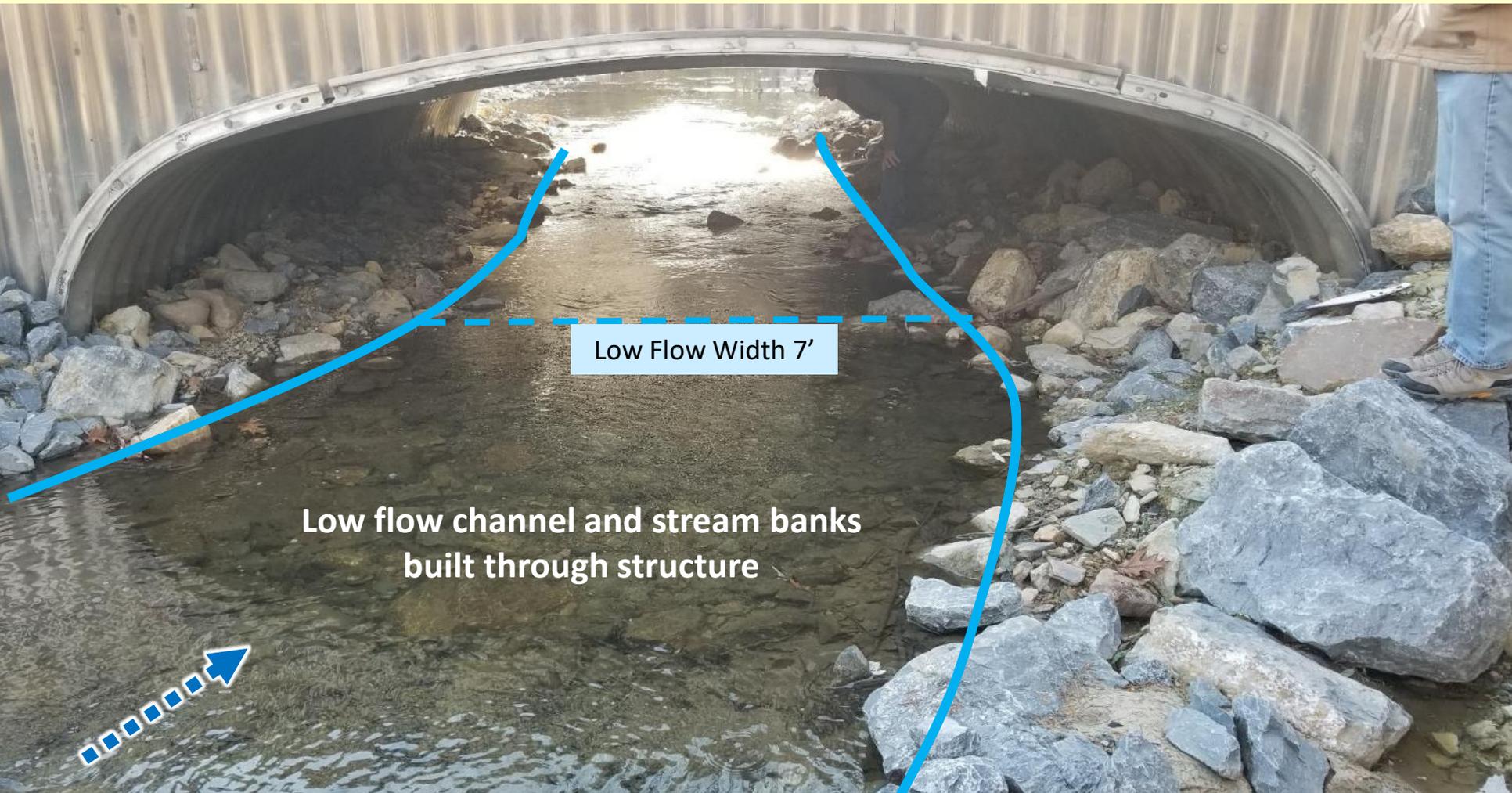


This often requires upstream and downstream channel work

Design will attempt to make features the same upstream, downstream, and through the structure

- Channel Shape
- Channel Composition
- Channel Slope
- Channel Structure (pools, riffles)
- Low Flow channel and bank margins

A Better Approach: “Build the stream like the road isn’t even there”

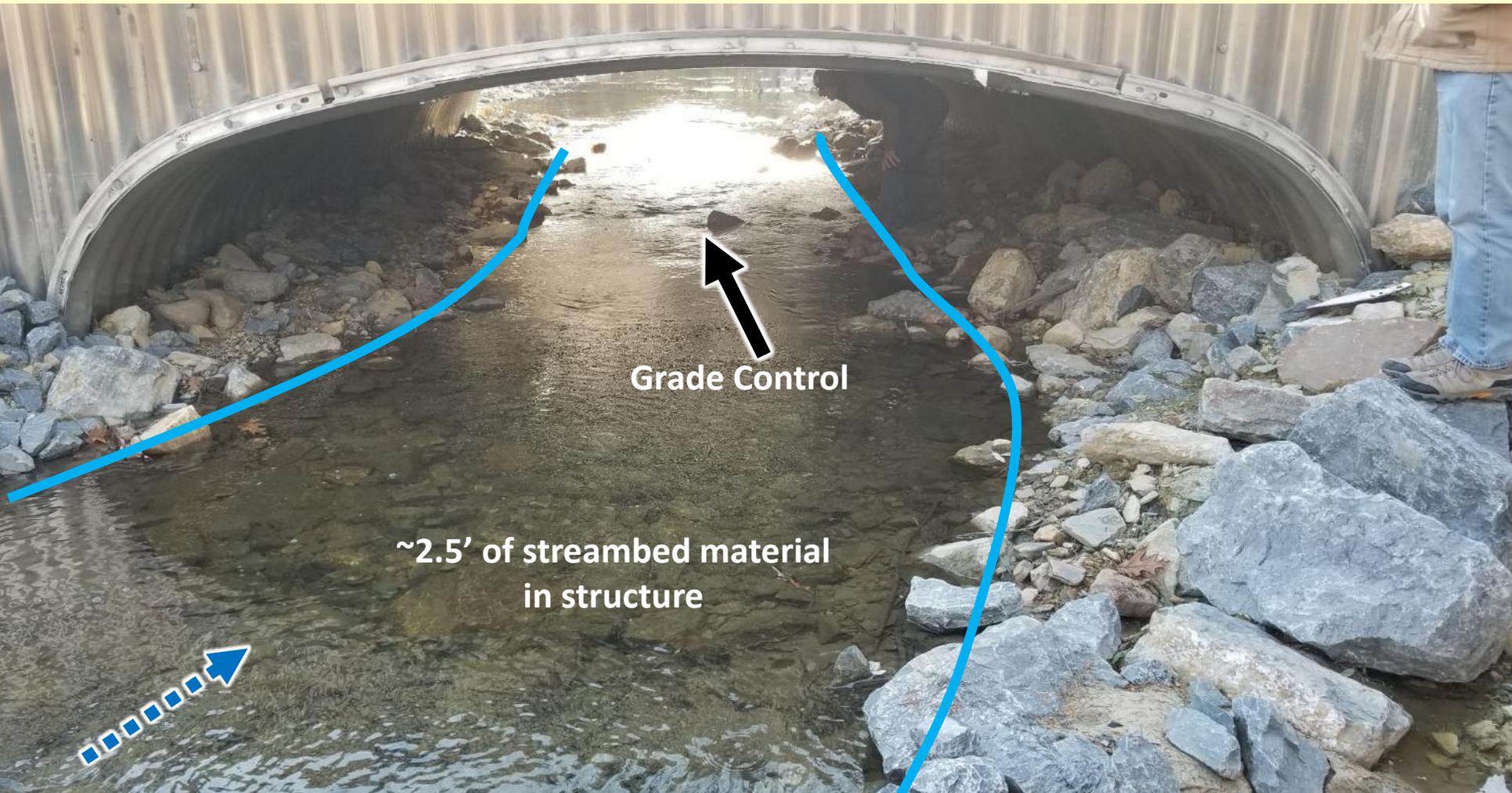


Low Flow Width 7'

Low flow channel and stream banks
built through structure



A Better Approach: “Build the stream like the road isn’t even there”



Example DGLVR Replacement Projects

- Clarion: 55' Spread footing Bridge
- Union: 22' Concrete Box Culvert
- Huntingdon: 15' Arch Culvert Time Lapse
- Elk: 18' Bottomless Arch Pipe

Project Walkthrough: Clarion County, Gowdy Road

- **2022: \$284K Grant, \$30K in-kind**
- Failing 14' arch pipe, AOP barrier, and frequent flooding
- Installed 60' Spread footing Bridge



BEFORE



BEFORE



scour hole

Clarion, Gowdy Rd 2/5

- Failing 14' arch pipe, AOP barrier, and frequent flooding
- Installed 60' Spread footing Bridge

BEFORE



Clarion, Gowdy Rd 3/5

- Failing 14' arch pipe, AOP barrier, and frequent flooding
- Installed 60' Spread footing Bridge

DURING

Installing Grade Controls



Scour Hole filled in

Clarion, Gowdy Rd 4/5

- Failing 14' arch pipe, AOP barrier, and frequent flooding
- Installed 60' Spread footing Bridge

07/18/2022 08:21

DURING

Installing bank protection,
preparing for footings

Grade Control



Scour Hole filled in

Clarion, Gowdy Rd 4/5

- Failing 14' arch pipe, AOP barrier, and frequent flooding
- Installed 60' Spread footing Bridge

07 / 19 / 2022 03



DURING

Delivery and installation of bridge deck



footing

Grade Control

Scour Hole filled in

07 / 26 / 20

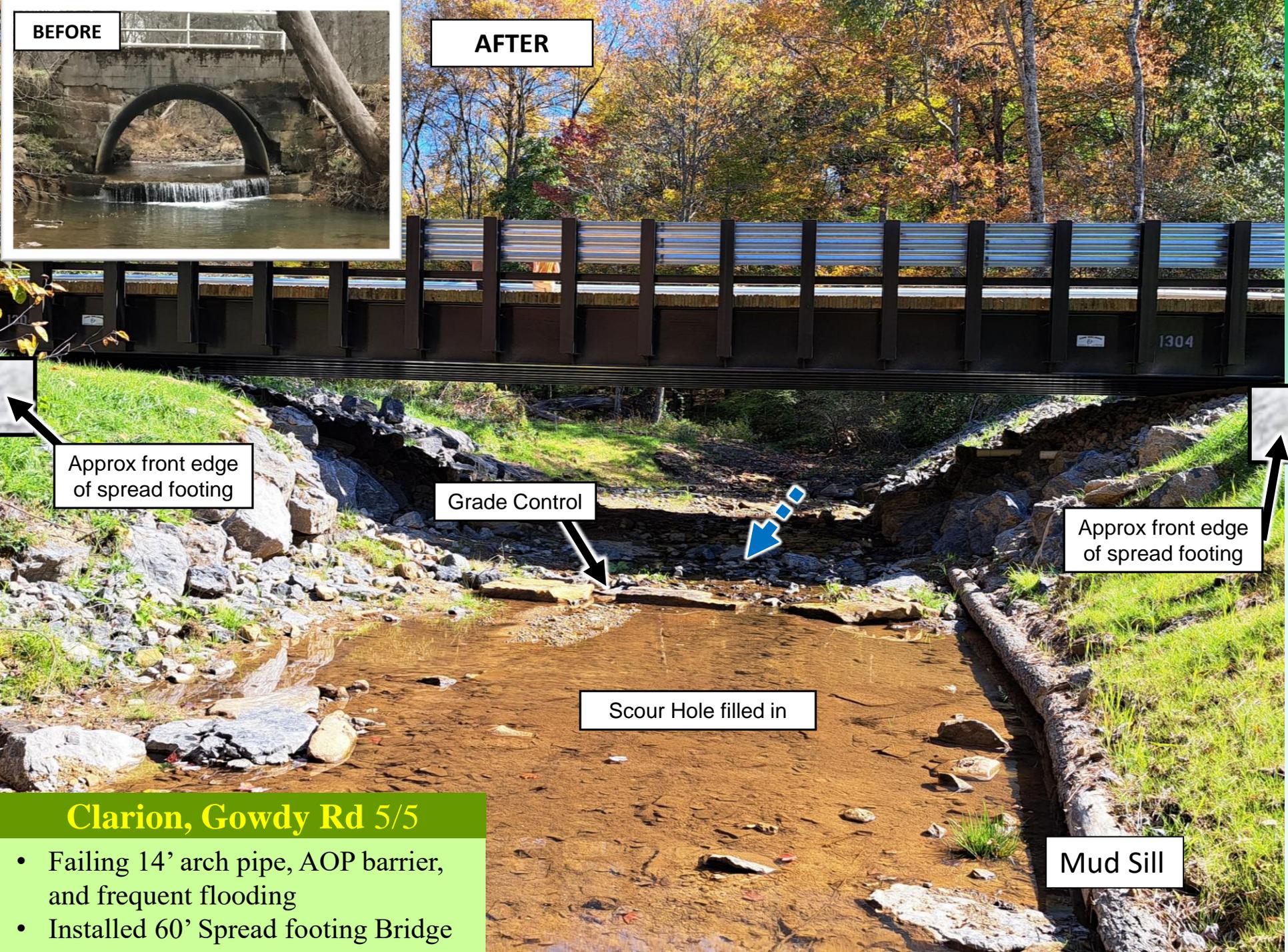
Clarion, Gowdy Rd 4/5

- Failing 14' arch pipe, AOP barrier, and frequent flooding
- Installed 60' Spread footing Bridge

BEFORE



AFTER



Approx front edge of spread footing

Grade Control

Approx front edge of spread footing

Scour Hole filled in

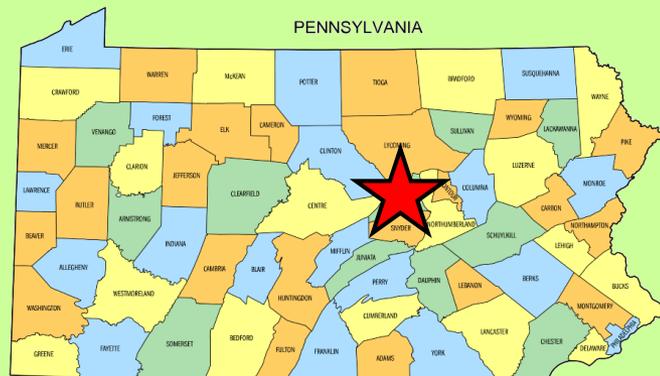
Mud Sill

Clarion, Gowdy Rd 5/5

- Failing 14' arch pipe, AOP barrier, and frequent flooding
- Installed 60' Spread footing Bridge

Project Walkthrough: Union County, Polly Pine Road

- **2024: \$160K Grant, \$86K in-kind**
- Twin 4' pipes in 15' channel
- Frequent clogging and flooding
- Installed 22' concrete box culvert with 5 grade controls



BEFORE



**Completed under DGLVR
Stream Crossing Design
and Installation Standard**

DURING

**Installation of
precast 3-sided box**



Union, Polly Pine Rd 2/8

- Twin 4' pipes in 15' channel
- Frequent clogging and flooding
- Installed 22' concrete box culvert

DURING

Construction of
streambed



Union, Polly Pine Rd 3/8

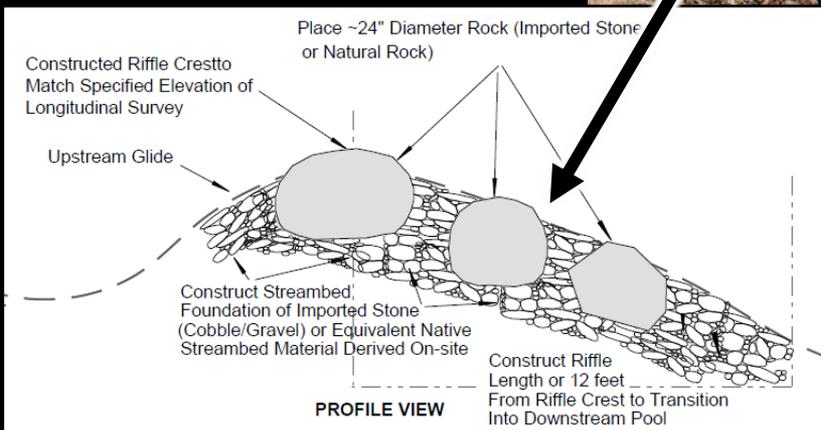
- Twin 4' pipes in 15' channel
- Frequent clogging and flooding
- Installed 22' concrete box culvert

DURING

**Placement of
grade controls**



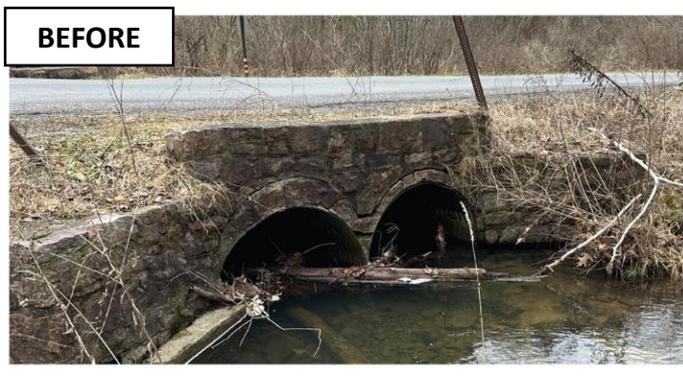
Grade Control



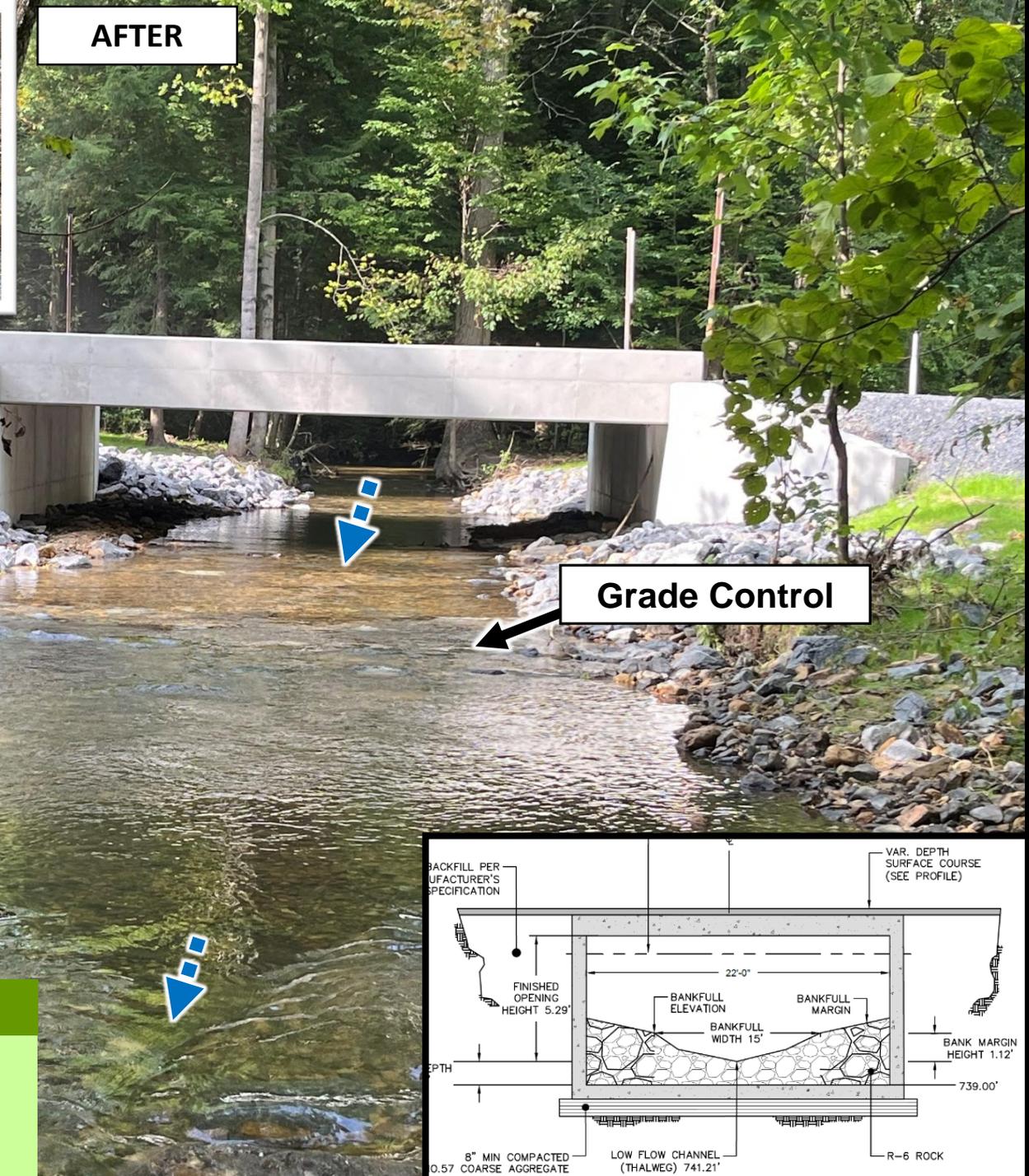
Union, Polly Pine Rd 4/8

- Twin 4' pipes in 15' channel
- Frequent clogging and flooding
- Installed 22' concrete box culvert

BEFORE



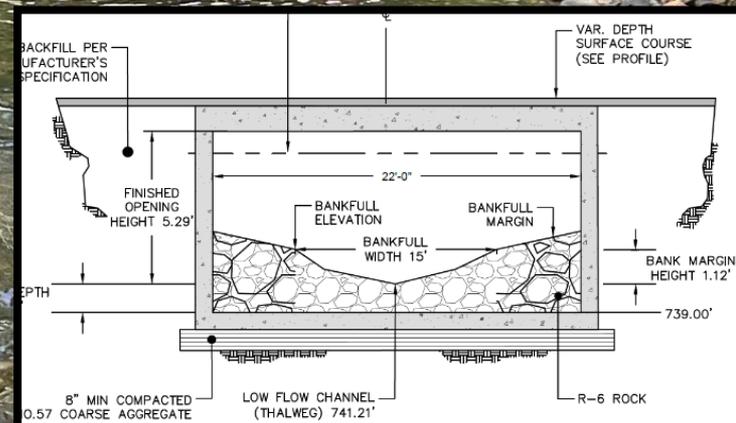
AFTER



Grade Control

Union, Polly Pine Rd 5/8

- Twin 4' pipes in 15' channel
- Frequent clogging and flooding
- Installed 22' concrete box culvert



Hurricane Debbie, ~7" of rain, 3 weeks post construction



Union, Polly Pine Rd 6/8

- Twin 4' pipes in 15' channel
- Frequent clogging and flooding
- Installed 22' concrete box culvert

Hurricane Debbie, ~7" of rain, 3 weeks post construction



**AFTER
Hurricane
Debbie**



Grade Control

Union, Polly Pine Rd 8/8

- Twin 4' pipes in 15' channel
- Frequent clogging and flooding
- Installed 22' concrete box culvert

**Completed under DGLVR
Stream Crossing Design
and Installation Standard**

VIDEO:

- Time Lapse (2:04)
- Shaver's Creek 15' arch pipe installation

PA Dirt, Gravel, and Low Volume Road Maintenance Program

Project Video: Shaver Creek Road Pipe Installation (Downstream)

Location: Shaver Creek Road, Penn State Experimental Forest, Huntingdon County, 40°39'20.2"N, 77°55'35.2"W
Watershed area ~840 acres

Problem: Failing 6' squash pipe in a headwater stream with a 14' bankfull channel. Undersized crossing had created a significant upstream sediment wedge and downstream scour hole with a ~3' outlet drop.

Fix: A 15' x 10' structural plate pipe arch was assembled and installed with headwall/endwall. Streambed was re-established in the pipe and three log cross vanes were installed upstream to control the grade and return the stream to its natural condition.

Project Funding: PSU Center for Dirt and Gravel Road Studies, through PA State Conservation Commission DGLVR Program.

Time Lapse Information:

April 8-23, 2019

Image interval: 1 minute

Frame rate: 20 FPS

Funding provided by PA State Conservation Commission, Dirt, Gravel, and Low Volume Road Maintenance Program.



Video created by Penn State University Center for Dirt and Gravel Road Studies.



Huntingdon: Shaver's Creek Time Lapse

- Existing 6' Squash Pipe
- 13' Bankfull Channel
- Installed 15' Structural Plate Arch



Road/Stream Crossings

Overview of Streams

Problems with Traditional Crossings

A Better Approach

Program Considerations



How do we do this?

PA STATE CONSERVATION COMMISSION
DIRT, GRAVEL AND LOW VOLUME ROAD PROGRAM
STREAM CROSSING DESIGN & INSTALLATION STANDARD

I. **DEFINITIONS**

Aggradation: Deposition of sediment due to inability of the stream to access the floodplain. Characterized by a dominant discharge.

Anticipated Scour Depth: Deposition on observed maximum reference crossing.

Aquatic Organism Passage: crossing.

Bankfull Elevation: In non-channel access the floodplain. Characterized by a dominant discharge.

Bankfull Width: A site-specific elevation.

Bank Margins: Large rocks within the stream crossing and bank margin (bankfull).

Bedform: Typical sequence (riffles/pools, step/pool, etc.)

Channel Continuity: R

Pennsylvania Dirt, Gravel, and Low Volume Road
Maintenance Program
**Stream Crossing Replacement
Technical Manual**

Provided by:

The Pennsylvania State Conservation Commission
and The Pennsylvania State University Center for Dirt and Gravel Road Studies

**Design & Installation Standard (“Rulebook”)
Technical Manual (“How-To Guide”)**

Will not review in detail today

Interested? - Contact your Conservation District!

Initial considerations:

- Some CDs **do not fund** stream crossings
- Some CDs are **limited by funding availability**
- Structure to be replaced **must be undersized**
- **Some small crossings are exempt** from Standards
- **Off Right-of-Way permission is necessary** to restore stream channel upstream and downstream of the structure

Interested? - Contact your Conservation District!

Initial considerations:

- Permitting with DEP
- Channel reconstruction/re-alignment
- Timelines



Initial Site Assessment with Conservation District

- CD will help in measuring bankfull width and determining structure eligibility for replacement
- CD will fill out form to document eligibility

PA Dirt Gravel and Low Volume Road Program—Stream Crossing Eligibility Determination Form 7/2022

Reviewer Information:

Date: _____

Reviewer(s): _____

Existing Structure (circle):

round
 oval
 arch
 box
 bridge
 multiple

Other (Draw) _____

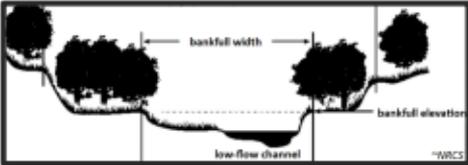
Site Information:

County	_____	Township	_____
Road Owning Entity	_____		
Structure Owning Entity	_____		
Road Name	_____		
Stream Name	_____		
Latitude	_____ N	Longitude	_____ W
Site Notes	_____		

Measuring Bankfull Channel Width: Since stream conditions vary, these guidelines are flexible, and the goal is to determine bankfull width of an unaltered "reference reach" of the stream.

Where to take Measurements: Look upstream if possible, trying to find an undisturbed stretch of stream free from influences that may impact cross section (such as debris jams, floodplain obstructions, bedrock outcrops, etc.). Look downstream for measurements if prevented from going upstream. In order to get out of the "area of influence" from the structure, roughly estimate the bankfull channel width, then go at least 5 times that distance away from the structure before considering taking bankfull measurements. Additional bankfull widths should be measured so that three to five (more preferred) measurements are collected. Subsequent bankfull width measurement should be collected at least 1/2 bankfull width away from the first measurement. Note that it is important to measure bankfull where the best indicators and these locations may be much greater than 1/2 bankfull width apart. Avoid taking bankfull measurements at unique, unnatural, or temporary features such as log or debris jams, manmade obstructions, bedrock outcrops, hard meander bends, and braided channels. Bankfull measurements can be taken further from the structure if needed if there are no major splits in the channel. **Be flexible** when choosing where to take measurements in order to capture the most representative reaches of the stream.

Taking Bankfull Measurements: When taking a bankfull measurement, locate bankfull indicators (such as changes in bank slope, depositional



Initial Site Assessment with Conservation District

- **Automatically Eligible:**

- Existing pipe is 4' or less
- Multiple pipe crossings



- Replacement eligibility is based on environmental impacts
NOT structural condition

Initial Site Assessment with Conservation District

- **Potentially Eligible**

Larger single structures must be less than 75% of bankfull width of channel

Ex. 4' pipe in a stream with 10' bankfull width

- $4/10 = 40\%$ - **ELIGIBLE**



- **Replacement eligibility is based on environmental impacts NOT structural condition**

Exemptions

Some sites may be exempt from DGLVR standard:

Very Small Channels



Stream is a small spring



Where Connectivity is Impossible

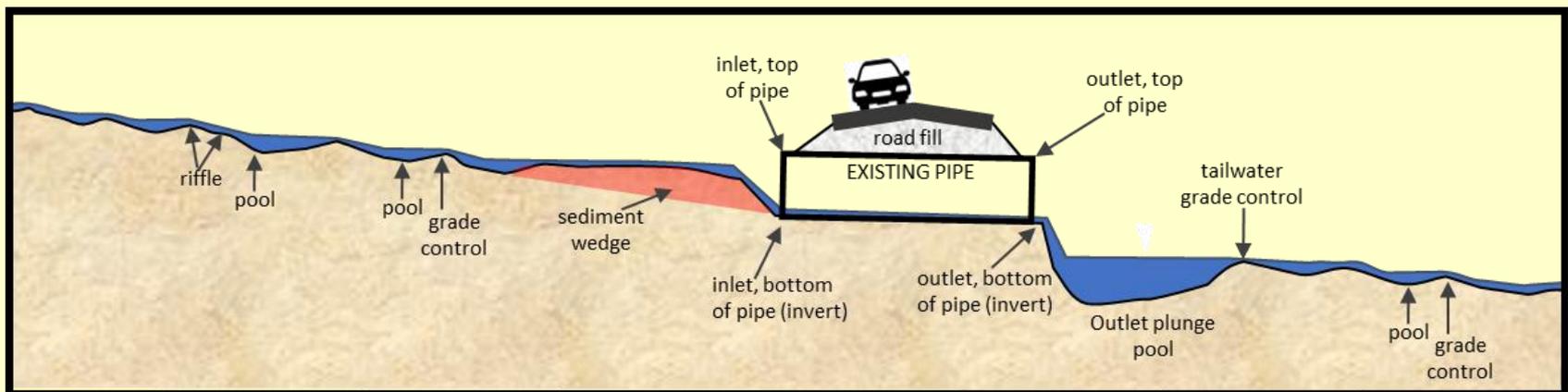


Conservation District will help with determinations!

After initial site assessment...

Site Survey: Survey done by CD

- Guides project estimates and budgets
- Informs structure selection and channel reconstruction



Application Considerations

After survey, use info and work with CD to figure out:

- Approximate structure type and size
- Length of streambed reconstruction needed
- Amount and type of materials needed
- Solutions for other drainage issues on road
- Who will complete the project? (Twp or Contractor)

Purpose is to get the best possible cost estimates for your grant application

Attachment A
To Contract

SECTION 9106 OF THE PENNSYLVANIA VEHICLE CODE
DIRT, GRAVEL AND LOW VOLUME ROAD MAINTENANCE
GRANT APPLICATION

District Use Only

You're funded! What's next?

Time to hire an Engineer to...

- **Select an appropriate structure** for the replacement
- **Design stream channel restoration**
- **Apply for permits** on applicant's behalf
- **Be available** for major aspects of construction

Structure sizing and selection: CD & Engineer

- Engineer will select a structure to pass 100-year storm at 80% capacity
- New structures will be significantly larger than existing structures (minimum of 125% of bankfull)



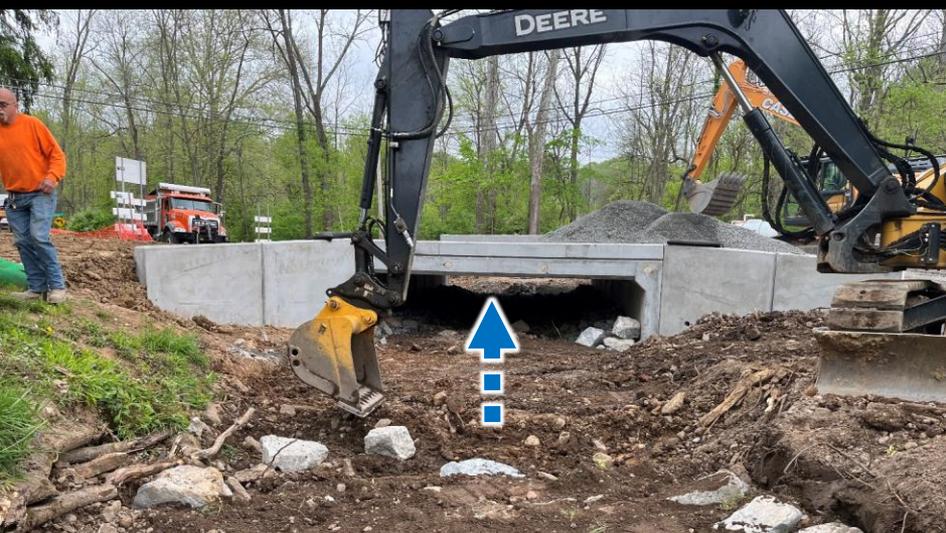
Permitting: CD & Engineer

All Standard Permit Requirements Apply

- No additional DGLVR permit requirements
 - CD to ensure plans are consistent with DGLVR Standard
 - Engineer will submit final plans to DEP
-
- **GP7**: Small Crossings
 - **GP11**: Medium to Large Crossings
 - **Joint Permit**: Large crossings w significant channel work

Stream Restoration: CD & Engineer

Requires more channel design, work, and reconstruction



Final Considerations

YES, upfront costs will be higher

But remember, look at long term costs:

- **DGLVR will pay** for the structure, design, and installation.
- **Think long term.** Studies suggest cost savings over the 75–100-year structure life.
 - Less maintenance
 - Longer lifespan
 - Less chance of extreme failure / washout

Project Walkthrough: Elk County, Gardner Hill Road

- **2024: \$130K Grant, \$45K in-kind**
- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings



BEFORE



Completed under DGLVR Stream Crossing Design and Installation Standard



BEFORE

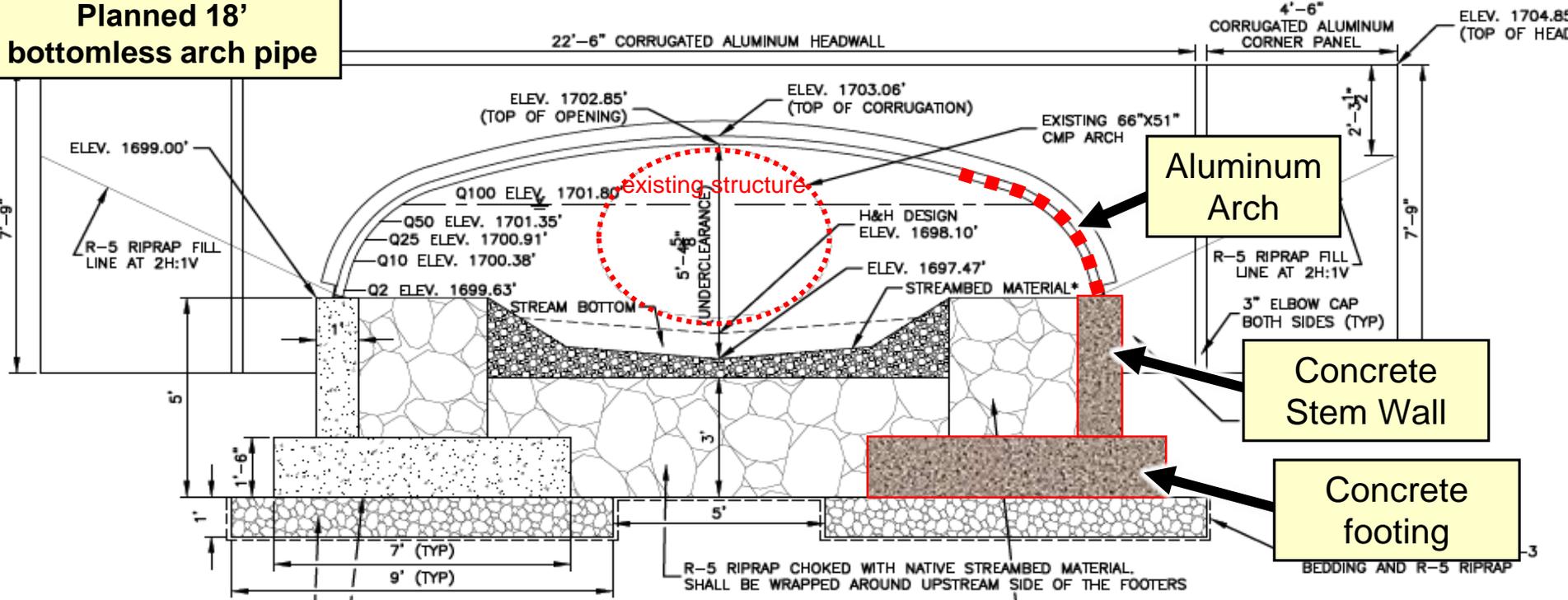
Outlet during
storm

Elk, Gardner Hill 2/10

- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings

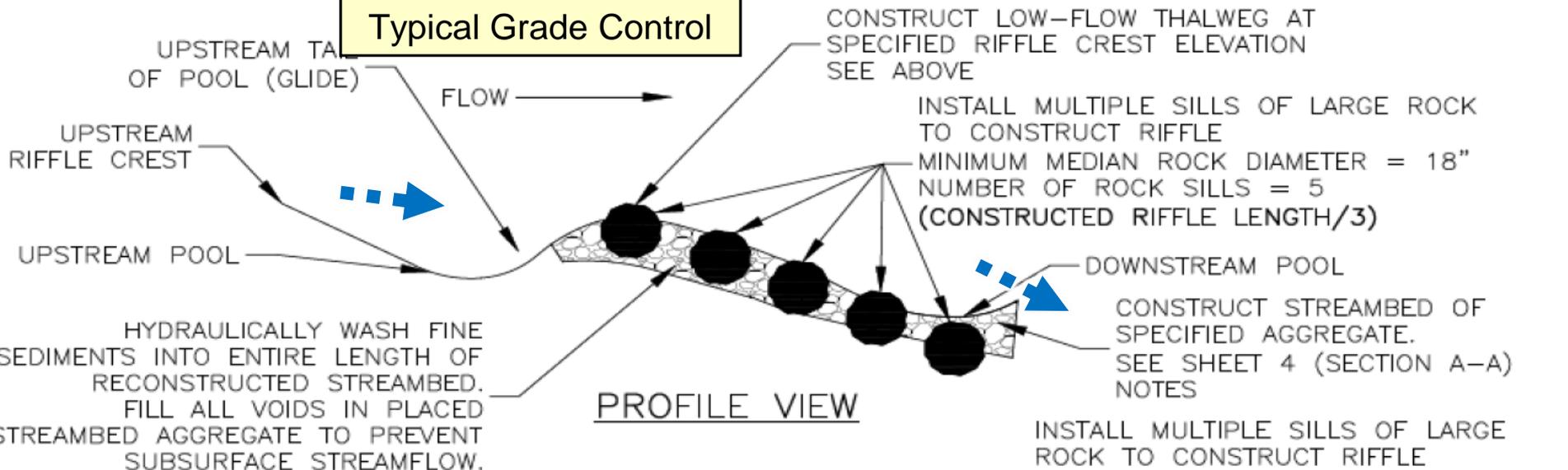


Planned 18' bottomless arch pipe



NOTE: FOR THIS PROJECT, CONSTRUCTED RIFFLE LENGTH (UPSTREAM TO DOWNSTREAM) IS 15.8'

Typical Grade Control



DURING



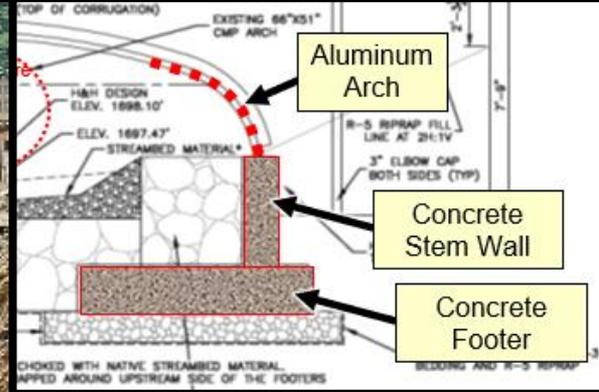
Left footing pad

Rebar for stem wall

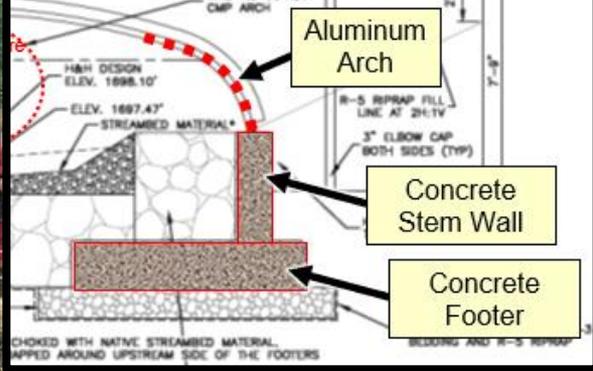
Right footing

Elk, Gardner Hill 4/10

- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings



DURING



Rebar for stem wall

Left footing

stem wall

Right footing

Elk, Gardner Hill 5/10

- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings

DURING

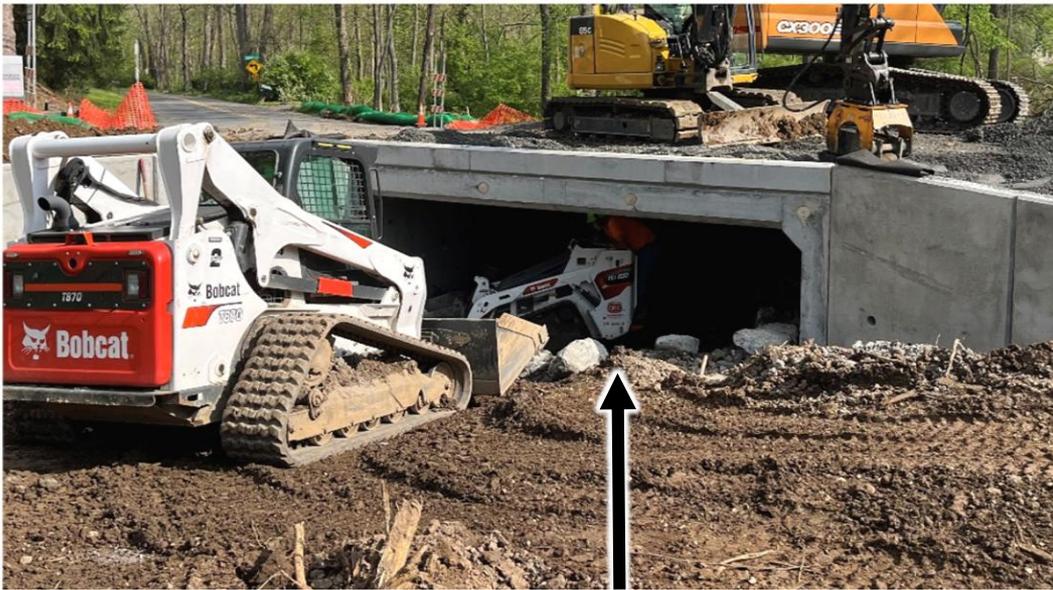
Stem walls allow streambed construction before installing top

stem wall

stem wall

Setting Grade Control Rocks





Stem walls allow streambed construction before installing top



stem wall



Easier than building the streambed with top on!



stem wall

Setting Grade Control Rocks

DURING

Washing or "hydraulic
Compaction of fines"

Temp bypass road

stem wall

Elk, Gardner Hill 7/10

- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings



DURING



Temp bypass road

Structure attached
to stem walls



Elk, Gardner Hill 8/10

- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings

DURING

Installing upstream
grade controls



Setting Grade
Control Rocks

Elk, Gardner Hill 9/10

- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings

BEFORE



AFTER



Grade Control
Rocks



Elk, Gardner Hill 10/10

- 4' pipe in 12' channel caused outlet drop and AOP barrier in trout stream
- Installed 18' bottomless arch pipe on poured concrete footings

Completed under DGLVR
Stream Crossing Design
and Installation Standard

Stream Crossing Replacements

ADDITIONAL RESOURCES:

- Your Conservation District
- Your Municipal Engineer
- www.dirtandgravelroads.org
 - DGLVR Documents
 - Policy
 - Standard
 - Technical Manual

next chapter:
Stream Stabilization

